- A. Utility Locator Service: Notify utility locator service for area where Project is located before beginning earth moving operations.
- B. Do not commence earth moving operations until temporary erosion- and sedimentation-control measures, are in place.
- C. Do not commence earth moving operations until plant-protection measures are in
- D. Do not commence earth moving operations without reviewing and making provisions for all Geotechnical recommendations made in the project Geotechnical Report. Comply with recommendations in the geotechnical report regarding general site preparation, building pad preparation, pavement sections, fill, and excavation
- E. Retain a copy of the project Geotechnical Report at the work site at all times. Any discrepancies between these specifications and the project Geotechnical Report shall be resolved in favor of the project Geotechnical Report.
- F. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth moving operations.
- G. Protect and maintain erosion and sedimentation controls during earth moving operations.
- .2 DEWATERING
- A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation
- C. Design and provide dewatering system using accepted and professional methods consistent with current industry practice. Provide dewatering system of sufficient size and capacity to control groundwater in a manner that preserves strength of foundation soils, does not cause instability or raveling of excavation slopes, and does not result in damage to existing structures. Lower water level in advance of excavation by utilizing wells, wellpoints, or similar positive control methods. Maintain the groundwater level to a minimum of two (2) feet below excavations. Provide piezometers as directed by the engineer to document that the groundwater level is being maintained.
- D. By acceptable means, contractor shall control all water regardless of source and is responsible for proper disposal of the water. No additional payment will be made for any supplemental measures to control scepage, groundwater, or artesian
- E. Open pumping with sumps and ditches shall be allowed, provided it does not result in boils, loss of fines, softening of the ground, or instability of slopes. Sumps shall be located outside of load bearing areas so the bearing surfaces will not be disturbed. Water containing silt in suspension shall not be pumped into sewer lines or adjacent water bodies. During normal pumping and upon development of well(s), levels of fine sand or silt in the discharge of water shall not exceed five (5) ppm.
- F. Continuously maintain excavations in a dry condition with positive dewatering methods during preparation of subgrade, installation of pipe, and construction of structures until the critical period of construction and/or backfill is completed to prevent damage of subgrade support, piping, structure, side slopes, or adjacent facilities for flotation or other hydrostatic pressure imbalance.
- G. When construction is complete, properly remove all dewatering equipment from the site, including wells and related temporary electrical service. 1.3 SUBGRADE
- A. Notify Project Geotechnical Engineer when excavations have reached required
- B. If Project Geotechnical Engineer determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as
- C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Project Geotechnical Engineer, and replace with compacted backfill or fill as directed.
- D. In heavy duty pavement areas, the gravel aggregate base shall be extended under the curb and gutter section to provide additional stability for truck travel. 1.4 UTILITY TRENCH BEDDING AND BACKFILL
- A. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. B. Use Class B bedding under all PVC piping.
- C. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit.
- D. Backfill all utilities under roadways and traffic areas with crushed stone. COMPACTION OF SOIL BACKFILLS AND FILLS

required surface tolerances.

and notes for further information.

1.7 PROTECTION

seed and mulch unless drawings indicate otherwise.

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Compact soil materials as indicated on drawings or as indicated in the project Geotechnical
- C. Provide construction phase monitoring and testing as recommended in the project Geotechnical Report. Provide test reports to the Engineer for review and

1. Provide a smooth transition between adjacent existing grades and new

2. Cut out soft spots, fill low spots, and trim high spots to comply with

B. Landscape Islands: Fill all curbed islands to top of curb with topsoil and apply

C. Slopes: Do not create cut or fill slopes steeper than 2h:1v without obtaining

- special written-permission-from the Engineer-of-Record and project Geotechnical

Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and

erosion. Keep free of trash and debris. See erosion and sediment control plan

- GRADING
- A. General: Uniformly grade areas to a smooth surface, free of irregular surface B. Conduct tests and reports specified in the project geotechnical report. changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.

 - subbase and base course.

 - E. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

ASPHALT PAVING

- 1.1 FIELD CONDITIONS Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp, if rain is imminent or expected before time required for
 - adequate cure, or if the following conditions are not met: Prime Coat: Minimum surface temperature of 60 deg F
 - Tack Coat: Minimum surface temperature of 60 deg F Slurry Coat: Comply with weather limitations in ASTM D 3910.
 - 4. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
- Asphalt Surface Course: Minimum surface temperature of 60 deg F at time
- of placement. 1.2 ASPHALT MATERIALS
- A. Refer to Project Geotechnical Report and project drawings for required asphalt
- B. Aggregates shall meet the requirements of the local Department of Transportation.
- C. Reclaimed Asphalt Pavement (RAP) shall not be used in the mix design. 1.3 PATCHING
- A. Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Recompact existing unbound-aggregate base course to form new subgrade.
- B. Tack Coat: Before placing patch material, apply tack coat uniformly to vertical asphalt surfaces abutting the patch. Apply at a rate of 0.05 to 0.15 gal/sq. yd. . Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
- 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.
- C. Placing Patch Material: Fill excavated pavement areas with hot-mix asphalt base mix for full thickness of patch and, while still hot, compact flush with adjacent surface.
- 1.4 SURFACE PREPARATION
- A. General: Immediately before placing asphalt materials, remove loose and deleterious material from substrate surfaces. Ensure that prepared subgrade is ready to receive paving. Sawcut existing pavement to the joined to provide vertical faces between new and existing surfaces.
- B. Emulsified Asphalt Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.10 to 0.30 gal./sq. yd. per inch depth. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
- 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
- Protect primed substrate from damage until ready to receive paving. C. Tack Coat: Apply uniformly to surfaces of existing pavement at a rate of 0.02 to
- Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
- 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces. 1.5 PLACING HOT-MIX ASPHALT
- A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand in areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.
- 1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
- Place hot-mix asphalt surface course in single lift.
- Spread mix at a minimum temperature of 250 deg F Begin applying mix along centerline of crown for crowned sections and on
- high side of one-way slopes unless otherwise indicated. 5. Regulate paver machine speed to obtain smooth, continuous surface free of
- pulls and tears in asphalt-paving mat. B. Place paving in consecutive strips not less than 10 feet wide unless infill edge
- strips of a lesser width are required.
- Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions, with same texture and smoothness as other sections of hot-mix asphalt course.
- B. Construct smooth transitions between new and existing paving sections.
- 1.7 COMPACTION A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand
- tampers or with vibratory-plate compactors in areas inaccessible to rollers. Complete compaction before mix temperature cools to 185 deg F. Initial-Lift: Average of 92% of maximum theoretical density.
- Top Surface Lift: Average of 93% of maximum theoretical density. Tolerance: +2.0%, -1.0% of any individual test.
- B. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.
- C. Erect barricades to protect paving from traffic for at least 24 hours after placement for the binder course, and at least 72 hours after placement for the
- D. If the ambient air temperature is in excess of 90 degrees Fahrenheit during the 72 hour protection period, the pavement surface shall be flooded with water to rapidly cool the pavement at least once per day.
- 1.8 FIELD QUALITY CONTROL A. Testing Agency: Engage a qualified testing agency to perform tests and
- C. Testing agency must inspect and approve the subgrade, each fill layer, and the
- Promptly send test reports to the Engineer for review and approval.

CONCRETE PAVING

- 1.1 PROJECT CONDITIONS Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.
- 1.2 STEEL REINFORCEMENT A. Plain-Steel Welded Wire Reinforcement: ASTM A 185/A 185M, fabricated from as-drawn steel wire into flat sheets.
- B. Reinforcing Bars: ASTM A 615/A 615M, Grade 60; deformed. C. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 plain-steel bars. Cut bars true to length with ends square and free of burrs.
- D. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete specified, and as follows:
- 1.3 CONCRETE MATERIALS A. Cementitious Material: Use cementitious materials, of same type, brand, and source
- throughout Project. B. Normal-Weight Aggregates: ASTM C 33,, uniformly graded. Provide aggregates from a single source. Maximum Coarse-Aggregate Size: 1 inch nominal.
- 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in
- 1.4 RELATED MATERIALS Joint Fillers: ASTM D 1751, asphalt-saturated cellulosic fiber in preformed strips.
- Wheel Stops: Preeast, air-entrained concrete, 2500-psi minimum compressive strength. Provide chamfered corners and drainage slots on underside and holes for anchoring to substrate.
- 1.6 SIDEWALKS Sidewalks: Slope sidewalks away from building with a 2% cross-slope unless
- Drawings indicate otherwise. 1.7 PREPARATION Remove loose material from compacted subbase surface immediately before placing
- concrete 1.8 STEEL REINFORCEMENT A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating,

placing, and supporting reinforcement.

- B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in
- position during concrete placement. Maintain minimum cover to reinforcement. D. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining
- widths to prevent continuous laps in either direction. E. Zinc-Coated Reinforcement: Use galvanized-steel wire ties to fasten zinc-coated reinforcement. Repair cut and damaged zine coatings with zine repair material.
- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
- 1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated. 2. Ensure forms provide correct horizontal and vertical alignment between new and existing pavements, sidewalks, curb and gutter, etc.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
- 1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless
- otherwise indicated. Provide tie bars at sides of paving strips where indicated.
- 3. Keyed Joints: Provide preformed keyway-section forms or bulkhead forms with keys unless otherwise indicated. Embed keys at least 1-1/2 inches into 4. Doweled Joints: Install dowel bars and support assemblies at joints where
- indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, eatch basins, manholes, inlets, structures, other fixed objects, and
- 1. Locate expansion joints at intervals of 30 feet unless otherwise indicated. Extend joint fillers full width and depth of joint.
- 3. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface if joint scalant is indicated. 4. Place top of joint filler flush with finished concrete surface if joint scalant is not
- 5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
- During concrete placement, protect top edge of joint filler with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.
- D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows: 1. Grooved Joints: Form contraction joints after initial floating by grooving and
- finishing each edge of joint with grooving tool to a 1/4-inch radius. Repeat grooving of contraction joints after applying surface finishes. Eliminate grooving-tool marks on concrete surfaces. 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- wide joints into
- concrete when cutting action will not tear, abrade, or otherwise damage surface and before developing random contraction cracks. Doweled Contraction Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to
- prevent concrete bonding to one side of joint. E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch radius. Repeat tooling of edges after
- applying surface finishes. Eliminate edging-tool marks on concrete surfaces. 1.10 FIELD QUALITY CONTROL
- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections. B. Promptly send test reports to the Engineer for review and approval. C. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed by the General Contractor's testing
- agency according to the following requirements: Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected
- 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.

batches or from each batch if fewer than five are used.

test for each composite sample.

3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture. 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air

temperature is 40 deg F and below and when it is 80 deg F and above, and one

- 5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure
- one set of three standard cylinder specimens for each composite sample. 6. Compressive-Strength Tests: ASTM C 39/C 39M; test one specimen at seven days and two specimens at 28 days. A compressive-strength test shall be the average compressive strength from two specimens obtained from
- same composite sample and tested at 28 days. D. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- E. Test results shall be reported in writing to Engineer, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Engineer.
- G. Concrete paving will be considered defective if it does not pass tests and
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified
- Prepare test and inspection reports.
- 1.11 REPAIRS AND PROTECTION A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Engineer.
- B. Drill test cores, where directed by Engineer, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

PAVEMENT MARKINGS

- 1.1 OUALITY ASSURANCE Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of state DOT or local municipality for
- pavement-marking work.

construction period.

- 1.2 FIELD CONDITIONS Environmental Limitations: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for alkyd materials, 55 deg F for water-based materials, and not exceeding 95 deg F.
- 1.3 PAVEMENT-MARKING PAINT A. Pavement-Marking Paint: Alkyd-resin type, lead and chromate free, ready mixed, complying with AASHTO M 248; colors complying with FS TT-P-1952.
- B. All pavement marking within D.O.T. right-of-way shall be thermoplastic and in accordance with D.O.T. specifications. 1.4 PAVEMENT MARKING Apply temporary pavement marking before traffic is allowed on any newly
- paved area or as site conditions dictate. Allow final wearing surface to age for a minimum of 30 days before applying final permanent pavement marking. 1.5 PROTECTING AND CLEANING A. Protect pavement markings from damage and wear during remainder of
- B. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

CHAIN LINK FENCES AND GATES

- 1.1 PROJECT CONDITIONS Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to property survey and existing structures. Verify
- dimensions by field measurements. 1.2 WARRANTY Special Warranty: Manufacturer's standard form in which Installer agrees to repair or replace components of chain-link fences and gates that fail in materials
- or workmanship within specified warranty period. 1.3 CHAIN-LINK FENCE FABRIC General: Provide fabric in one-piece heights measured between top and bottom of outer edge of selvage knuckle or twist. Comply with CLFMI Product Manual
 - and with requirements indicated below: Fabric Height: As indicated on Drawings.
 - Steel Wire Fabric: Wire with a diameter of 0.148 inch. a. Mesh Size: 2 inches.
 - Polymer-Coated Fabric: ASTM F 668, over zinc-coated steel wire. Color: Black, complying with ASTM F 934.
- Selvage: Twisted top and knuckled bottom.
- 1.4 FENCE FRAMING
- Posts and Rails: Comply with ASTM F 1043 for framing, including rails, braces, and line; terminal; and corner posts. Provide members with minimum dimensions and wall thickness according to ASTM F 1043 based on the following:
- Fence Height: As indicated on Drawings.
- Material
- a. Line Post: 1.9 inches in diameter. End, Corner and Pull Post: 2.375 inches.
- Horizontal Framework Members: top rails complying with ASTM F 1043.
- Top Rail: 1.66 inches in diameter.
- 4. Brace Rails: Comply with ASTM F 1043.
- Metallic Coating for Steel Framing: Type A, consisting of not less than minimum 2.0-oz/sq. ft. average zinc coating per ASTM A 123/A 123M or 4.0-oz./sq. ft. zinc coating per ASTM A 653/A 653M.
- 1.5 TENSION WIRE Metallic-Coated Steel Wire: 0.177-inch- diameter, marcelled tension wire complying with ASTM A 817 and ASTM A 824, with the following metallic coating: Type II, zinc coated (galvanized) by hot-dip process, with the following minimum coating weight: Matching chain-link fabric coating weight.
- 1.6 SWING GATES A. General: Comply with ASTM F 900 for gate posts and single or double swing
 - . Gate Leaf Width: As indicated. Gate Fabric Height: As indicated.
- B. Pipe and Tubing:
- Zinc-Coated Steel: Comply with ASTM F 1043 and ASTM F 1083; protective coating and finish to match fence framing. Gate Posts: Round tubular steel.
- C. Frame Corner Construction: assembled with corner fittings. D. Hardware:
- Hinges: 360-degree inward and outward swing. 2. Latches permitting operation from both sides of gate with provision for padlocking accessible from both sides of gate.
- 1.7 FITTINGS A. General: Comply with ASTM F 626.
- B. Post Caps: Provide for each post. Provide line post caps with loop to receive tension wire or top rail.

3. Gate Frames and Bracing: Round tubular steel.

- C. Rail and Brace Ends: For each gate, corner, pull, and end post. D. Rail Fittings: Provide the following:
- Top Rail Sleeves: Pressed-steel or round-steel tubing not less than 6 inches 2. Rail Clamps: Line and corner boulevard clamps for connecting rails in the
- fence line-to-line posts.
- E. Tension and Brace Bands: Pressed steel. F. Tension Bars: Steel, length not less than 2 inches shorter than full height of
- chain-link fabric. Provide one bar for each gate and end post, and two for each corner and pull post, unless fabric is integrally woven into post. G. Truss Rod Assemblies: Steel, hot-dip galvanized after threading rod and
- turnbuckle or other means of adjustment. H. Tie Wires, Clips, and Fasteners: According to ASTM F 626. Standard Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, complying with the following: Hot-Dip Galvanized Steel: 0.148-inch- diameter wire; galvanized coating thickness matching coating thickness of chain-link
- fence fabric.

1.9 ADJUSTING

- 1.8 GROUT AND ANCHORING CEMENT A. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout, recommended in writing by manufacturer, for exterior applications.
- B. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to crosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended in writing by manufacturer, for exterior applications.

Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding,

warp, excessive deflection, distortion, nonalignment, misplacement, disruption,

or malfunction, throughout entire operational range. Confirm that latches and

locks engage accurately and securely without forcing or binding.

LI NORTHERN 13.225-LEFT CHAMFER DRIVE-THRU

PREMIER CIVIL ENGINEERING

Civil

City No.

APPROVED 12.1.11

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