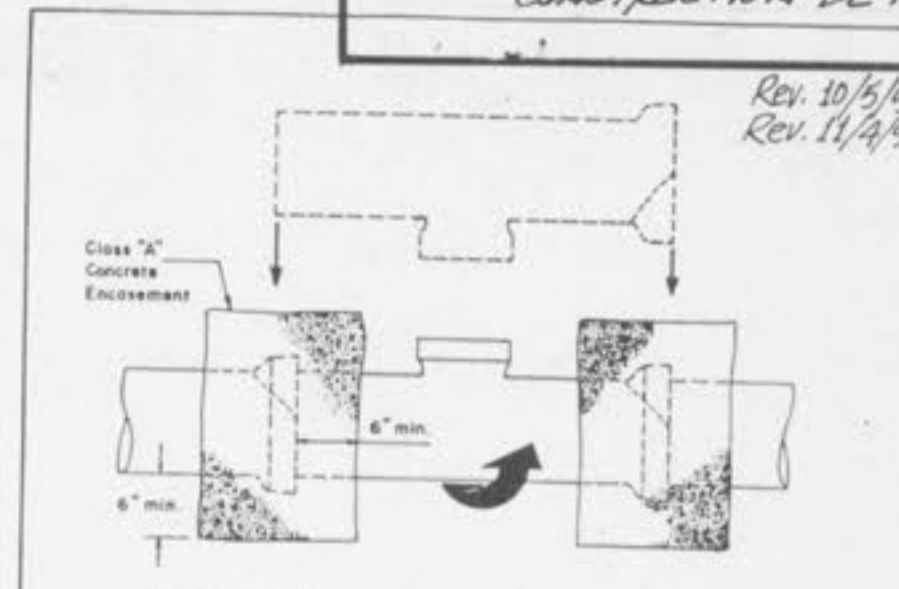
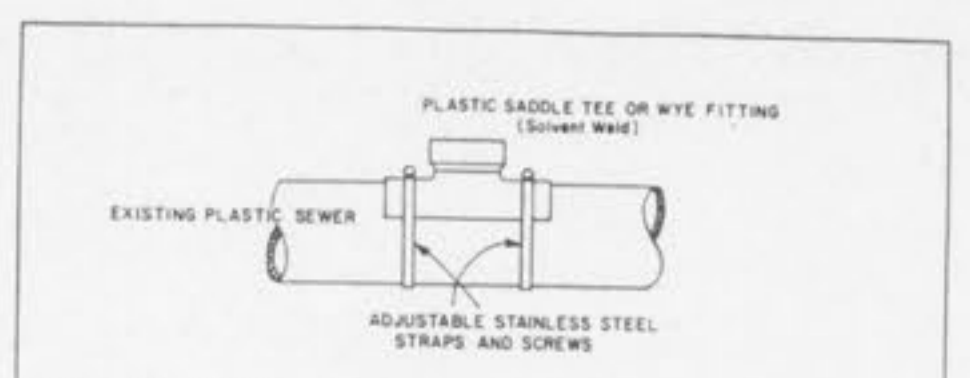


Rev. 10/15/84
Rev. 11/4/94



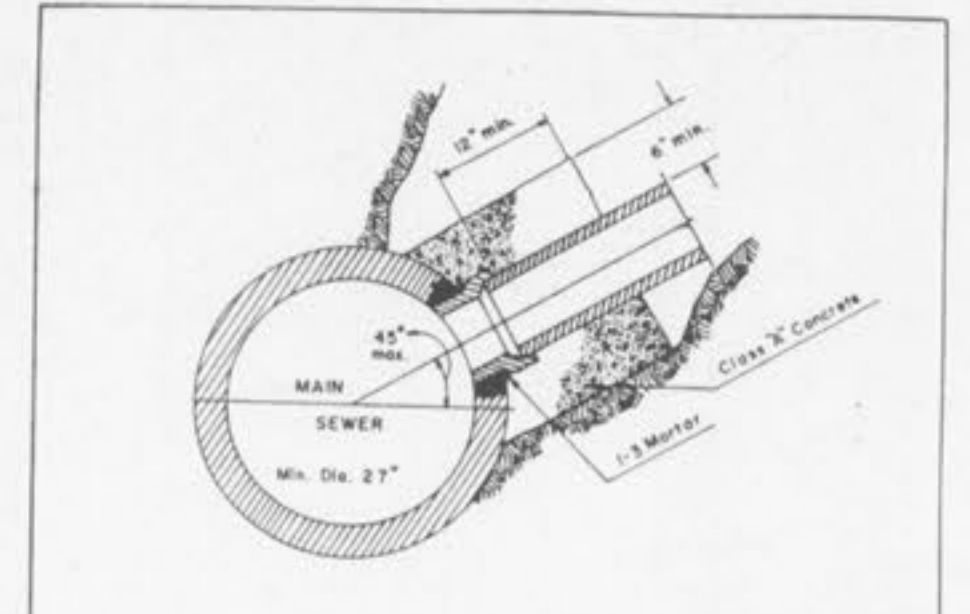
When a connection is allowed larger than 6" diameter a saddle may be used if the I.D. of the connection pipe is not greater than one-half (1/2) the I.D. of the main sewer. (Example: 24" x 10")
If the I.D. of the connection pipe is greater than one-half (1/2) the I.D. of the main sewer the pipe to be "rolled-in" shall be "rolled-in". (Example: 15" x 8")
This is accomplished by breaking away and removing one section of pipe, the top half of the ball on the pipe lying adjacent to the pipe is carefully broken off. The top half of the ball on the main replacement section with a "tee" or "tee" fitting is also broken off. The replacement pipe is then placed in the line gap with the pipe joint in the wrong direction. The broken ball on the replacement and the adjoining pipe make it near size for the replacement section to fit into the sewer line without disturbing the adjoining pipe sections. The replacement section is then removed to the desired position and the broken balls are encased with a 6" Class "A" concrete encasement.

"ROLL-IN" (FOR EXISTING CLAY OR CONCRETE PIPE)
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. A. E. S. Ch. J. C. K. April 1985 Sheet 54



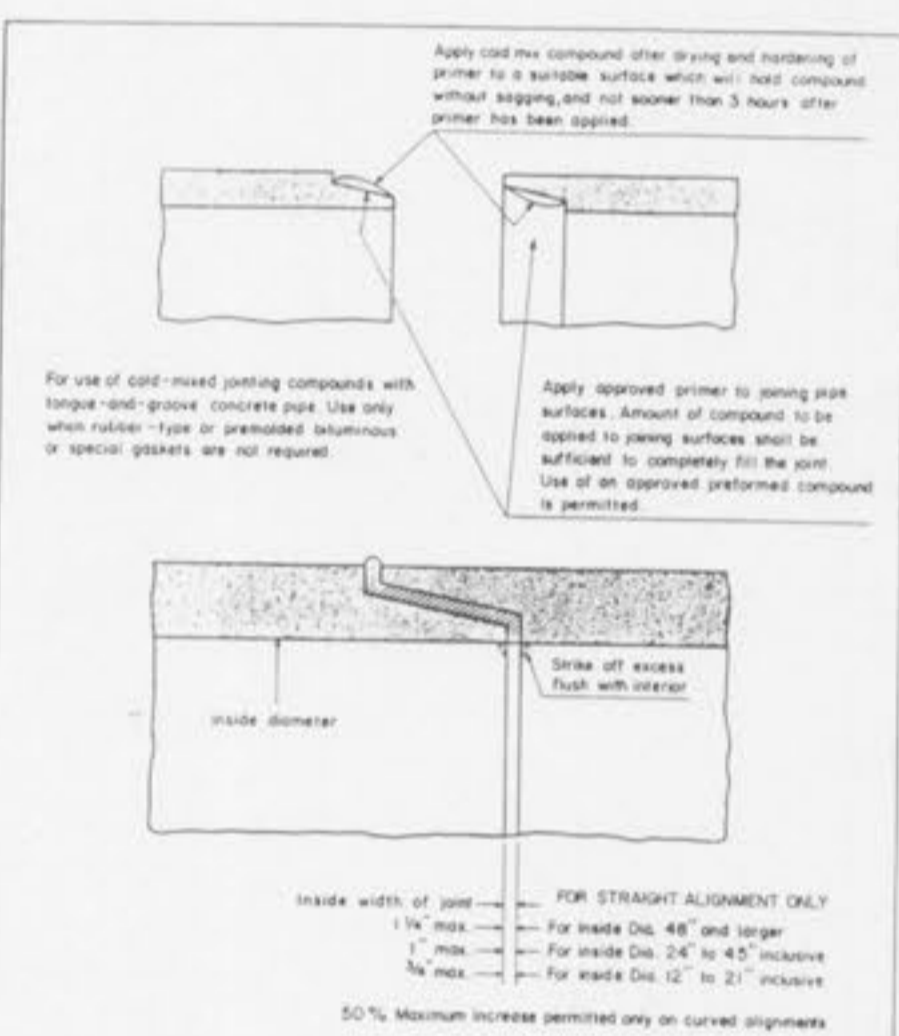
When a connection to plastic pipe is allowed and a connection is larger than 6" in diameter, a solvent weld pipe or the fitting of a similar material must be used. (Example: 10" x 8")
This is accomplished by carefully cutting a hole with a saw in the main of the required location. After cutting and shaping the hole to the size of the fitting, the following steps should be taken:
1. Clean and dry both inside saddle eye surface and pipe surface to be solvent cemented.
2. Important! Apply a liberal, heavy coat of a ONE-STEP SOLVENT CEMENT to the inside surface of the saddle eye and to the exterior surface of the pipe.
3. Without delay, mate the surfaces and strap down tightly. A bead of solvent should appear after saddle has been strapped down tightly.
4. Using a rag or paper towel, wipe bead and any excess solvent cement off pipe and saddle.
5. Allow 30-60 minutes for set-up time before backfilling. Cure time depends on size and fit of materials being installed and outside and dome conditions.
6. Discard old solvent if it becomes jelled or lumpy.
7. A clean, dry bedding material is required around the completed connection before backfilling. The bedding material should be one of the following:
A. M. S. D. #1 Bedding
B. 1 to 3 Cement to Sand Mix
C. "Five Mix" Concrete

8" (& LARGER) CONNECTION TO PLASTIC MAIN
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. A. E. S. Ch. J. C. K. JUNE, 1985 SHEET 53

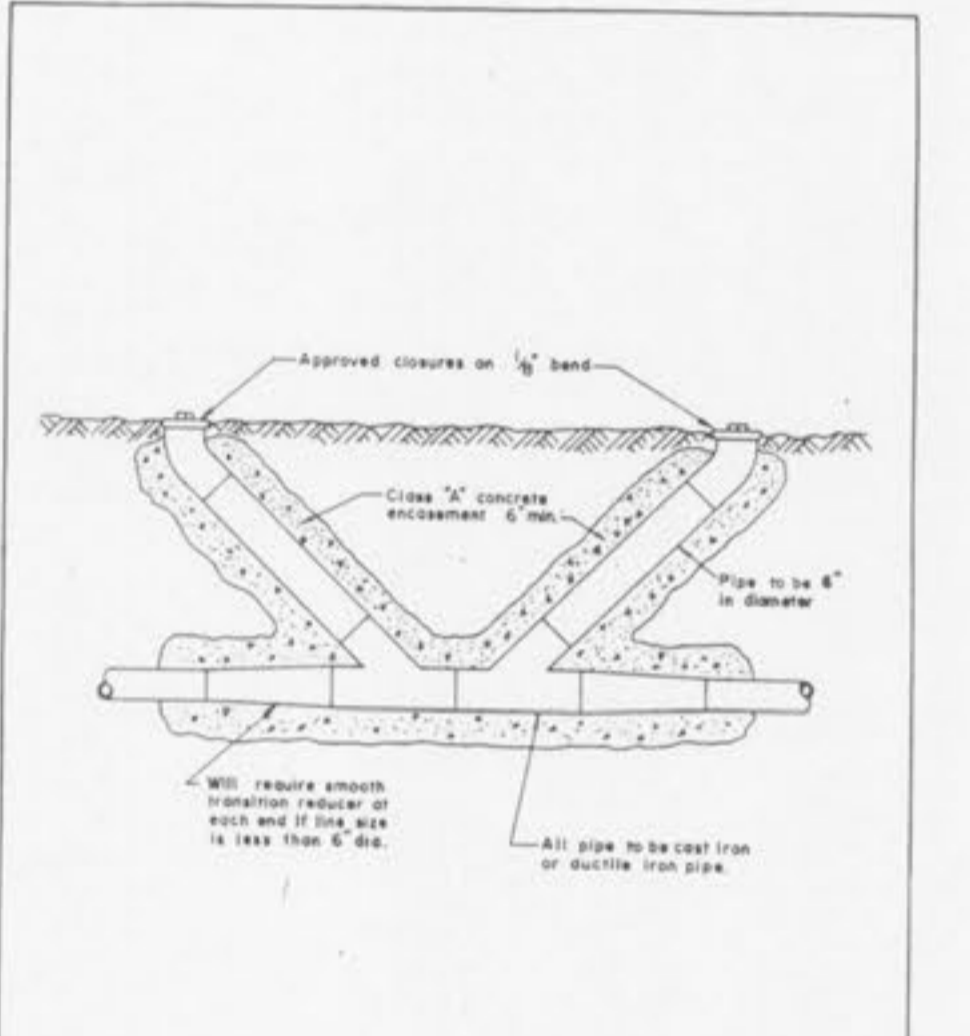


Note: The opening shall be cut by the contractor to a sufficient size to permit inserting a tee saddle of short length of pipe or the required rivet and angle to give at least two (2) inches space around the pipe. This space will be solidly filled with 1-3 cement-sand mortar and the new pipe neatly trimmed and pointed up flush with the inside of the main sewer.
If there are reinforcing bars in the sewer wall, only those preventing insertion of the pipe may be cut. All others shall be bent into a Class "A" concrete collar at the junction of the connection pipe and the main sewer.

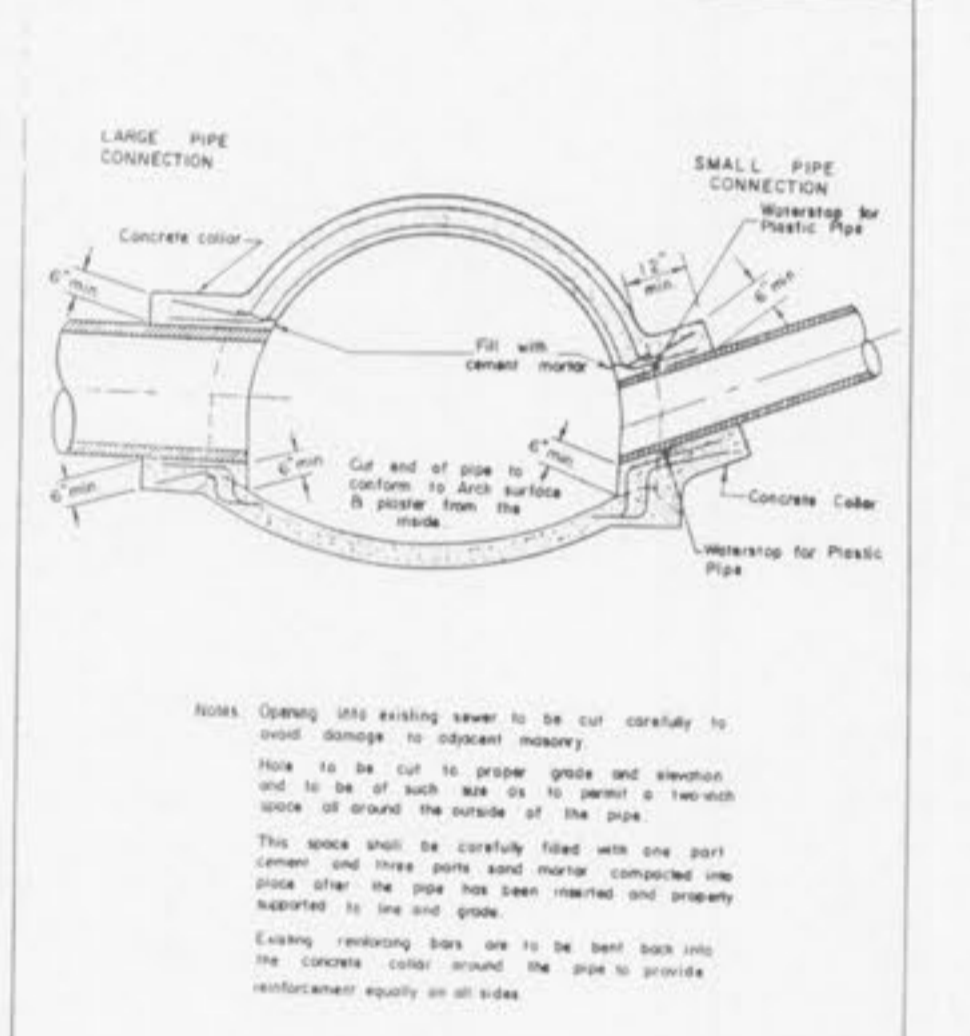
HOUSE CONNECTIONS ALLOWED BY TEE SADDLE
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. A. E. S. Ch. J. C. K. April 1978 Sheet 52



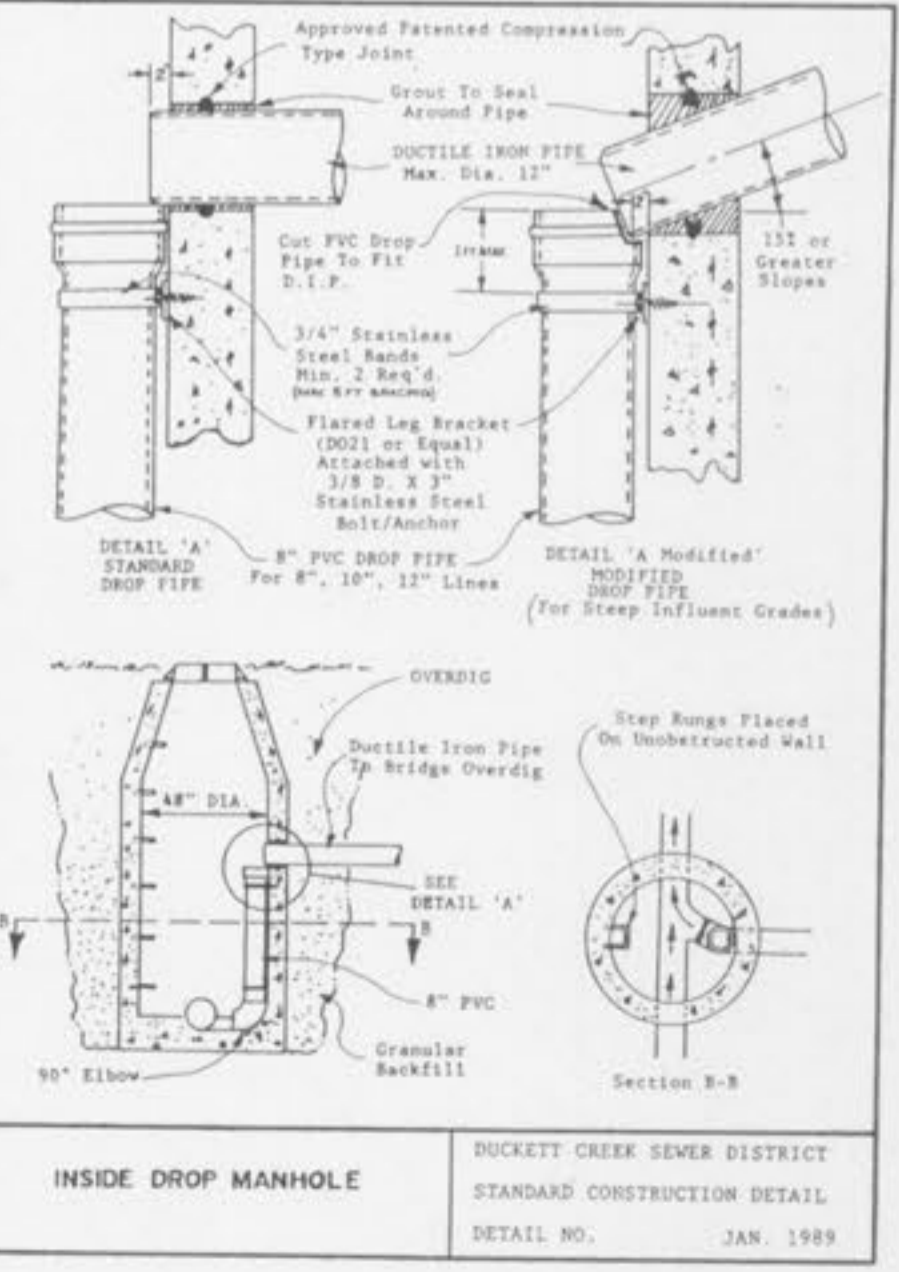
TONGUE AND GROOVE CONCRETE PIPE JOINTS
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. A. E. S. Ch. J. C. K. November 1966 Sheet 57



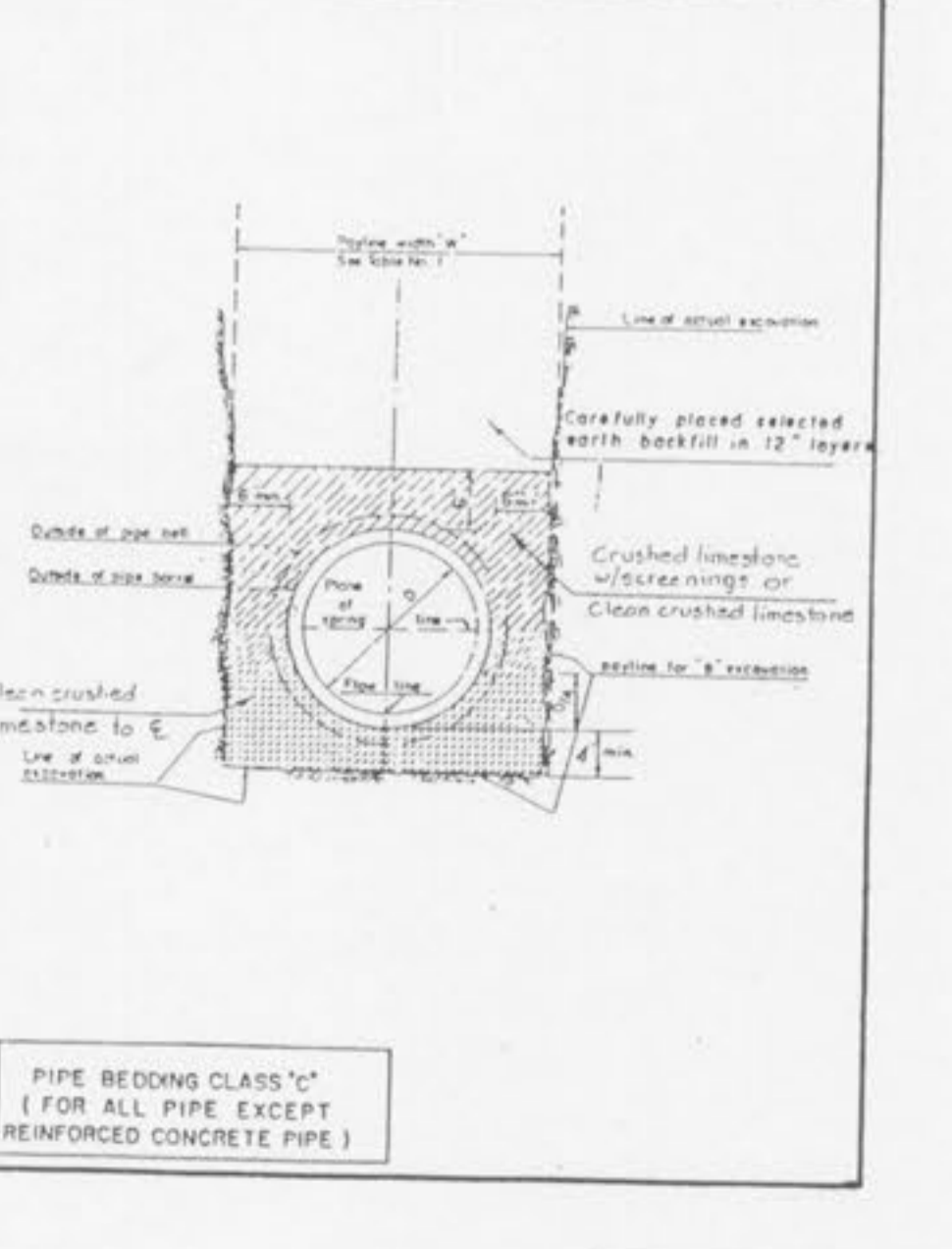
FORCE MAIN CLEANOUT (6" DIA. & SMALLER)
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. R. N. Ch. J. C. K. JAN. 1987 Sheet 56



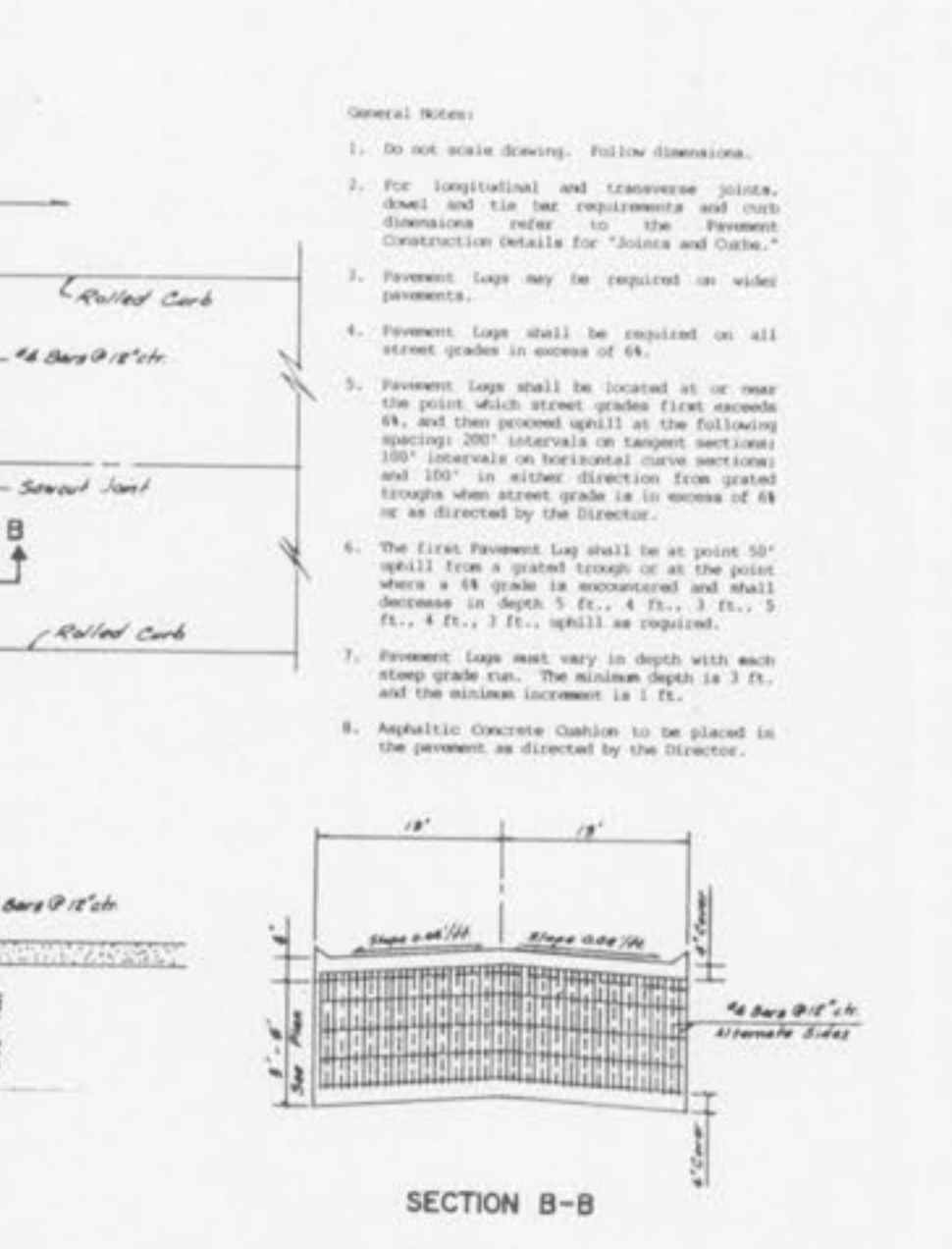
CONNECTIONS TO LARGE SEWERS
METROPOLITAN ST. LOUIS SEWER DISTRICT
Standard Details of Sewer Construction
Dr. A. E. S. Ch. J. C. K. April 1985 Sheet 55



INSIDE DROP MANHOLE
DUCKETT CREEK SEWER DISTRICT
STANDARD CONSTRUCTION DETAIL
DETAIL NO. JAN. 1989



PIPE BEDDING CLASS "C" (FOR ALL PIPE EXCEPT REINFORCED CONCRETE PIPE)



PAVEMENT LUG