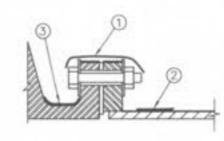
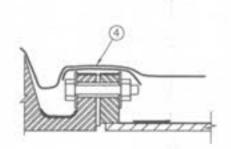
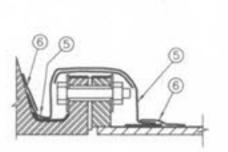
SHEET







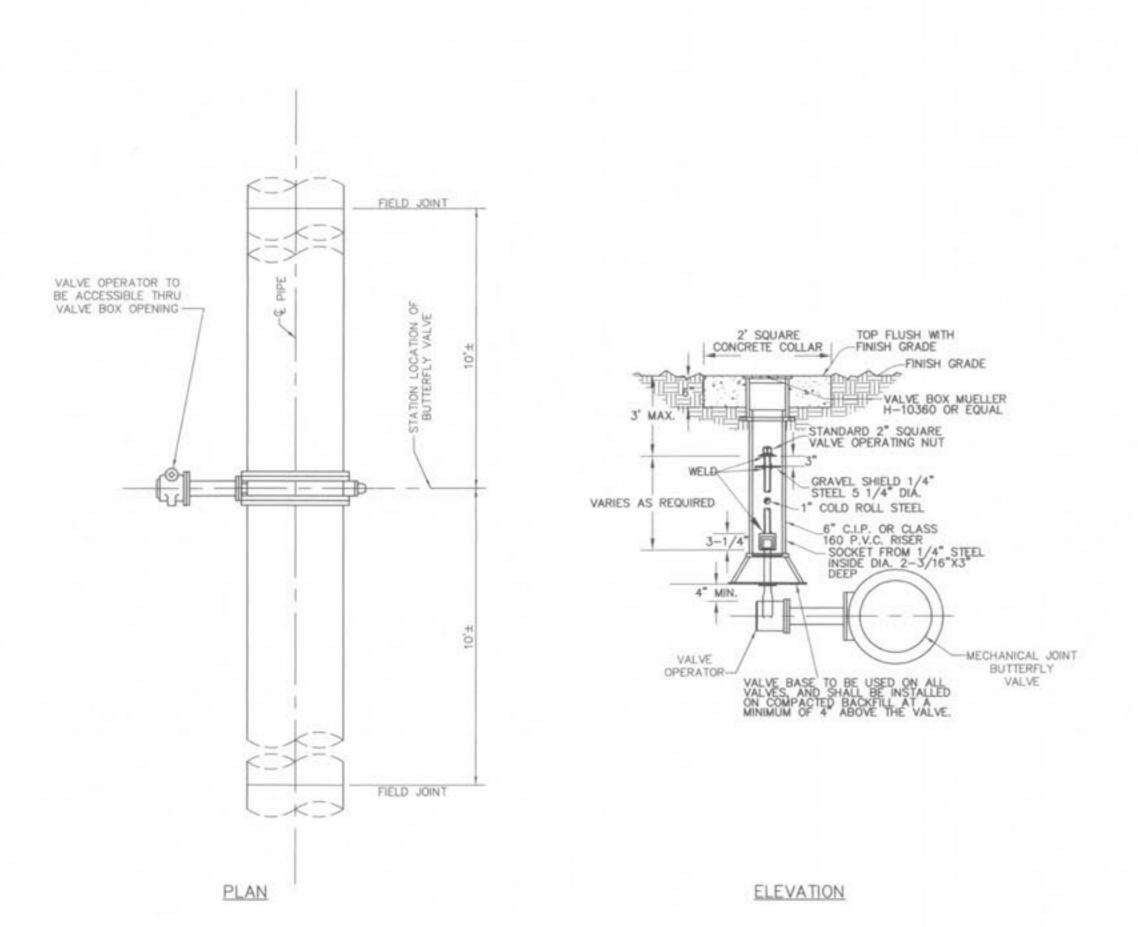
ACCORDANCE WITH AWWA STANDARD C-209, TYPE II.

STEP-1 THE JOINT SHALL BE THOROUGHLY CLEANED OF ALL FOREIGN MATTER. THE OUTSIDE SURFACE OF FLANGES, BOLTS, NUTS, WASHERS, AND VALVE BODY SHALL BE PRIMED WITH APPROVED MASTIC. BEGIN WRAPPING THE JOINT AT AREA (1) BY TAKING A PIECE OF TAPE IN SUFFICIENT WIDTH TO OVERLAP THE EDGES OF THE FLANGES AND PIECES LONG ENOUGH TO EQUAL THE CIRCUMFERENCE OF THE PIPE PLUS PROVIDE A 6-INCH OVERLAP. AT AREAS (2) AND (3) ADJACENT TO PIPE AND/OR VALVE, WRAP JOINT TAPE THE CIRCUMFERENCE OF THE PIPE AND/OR VALVE PLUS PROVIDE A 6-INCH

BY A MINIMUM OF 1-INCH. THIS JOINT-WRAP TAPE SHALL BE A MAXIMUM OF 12-INCHES IN WIDTH. IF SUCCESSIVE SPIRAL WRAPS ARE USED, A MINIMUM

AROUND THE FLANGE BOLTS AND NUTS. IF JOINT-THE JOINT TAPE BY SOIL PRESSURE AFTER TRENCH IS BACKFILLED EXISTS. A FINAL WRAP OF 6-INCH CIRCUMFERENCE OF THE SURFACE AND PROVIDE A 6-INCH OVERLAP.

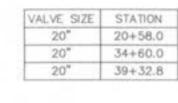
FIELD WRAP INSTALLATION-FLANGED CONNECTION



## BUTTERFLY VALVE ASSEMBLY

VALVE SIZE	STATION
30"	106+14.0
30"	127+26.0

VALVE SIZE	STATION
24*	48+58.0
24"	56+43.0
24"	65+20.0
24"	77+00.0
24"	78+25.0
24"	92+78.5



NOTE: ALL JOINT-WRAP TAPE AND PRIMER SHALL BE IN TAPE & PRIMER SHALL BE COMPATIBLE WITH EACH OTHER.

STEP-2 AREA (4) SHALL BE A DOUBLE LAYER OF JOINT-WRAP TAPE SUFFICIENTLY OVERLAPPING AREAS (2) AND (3) OF 1-INCH OVERLAP SHALL BE PROVIDED.

STEP-3 THE LOOSE ENDS OF THE JOINT-WRAP TAPE IN AREA WRAP TAPE IS TOO TIGHT, THE DANGER OF BREAKING WIDE JOINT-WRAP TAPE IS NOW PLACED AT AREA (6) IN PIECES OF ENOUGH LENGTH TO EQUAL THE

POLYETHYLENE TUBE -

POLYETHYLENE TUBE -

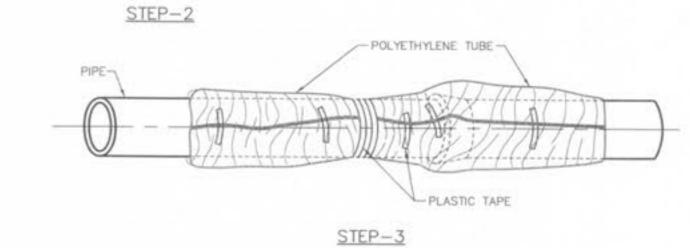
-PLASTIC TAPE

FIELD INSTALLATION-POLYETHYLENE WRAP STEP-1 PLACE TUBE OF POLYETHYLENE MATERIAL AROUND PIPE PRIOR TO LOWERING PIPE INTO TRENCH.

STEP-2 PULL THE TUBE OVER THE LENGTH OF THE PIPE.

TAPE TUBE TO PIPE AT JOINT. FOLD MATERIAL AROUND
THE ADJACENT SPIGOT END AND WRAP WITH THREE CIRCUMFERENTIAL TURNS OF TWO-INCH WIDE PLASTIC TAPE TO HOLD PLASTIC TUBE AROUND SPIGOT END.

STEP-3 ADJACENT TUBE OVERLAPS FIRST TUBE AND IS SECURED WITH PLASTIC ADHESIVE TAPE. THE POLYETHYLENE TUBE MATERIAL COVERING THE PIPE WILL BE LOOSE EXCESS MATERIAL AND SHOULD BE NEATLY DRAWN UP AROUND THE PIPE BARREL. FOLDED INTO AN OVERLAP ON TOP OF THE PIPE AND HELD IN PLACE BY MEANS OF PIECES OF THE PLASTIC TAPE AT APPROXIMATELY THREE TO FIVE FOOT INTERVAL



FIELD INSTALLATION-POLYETHYLENE WRAP FOR DUCTILE IRON PIPE