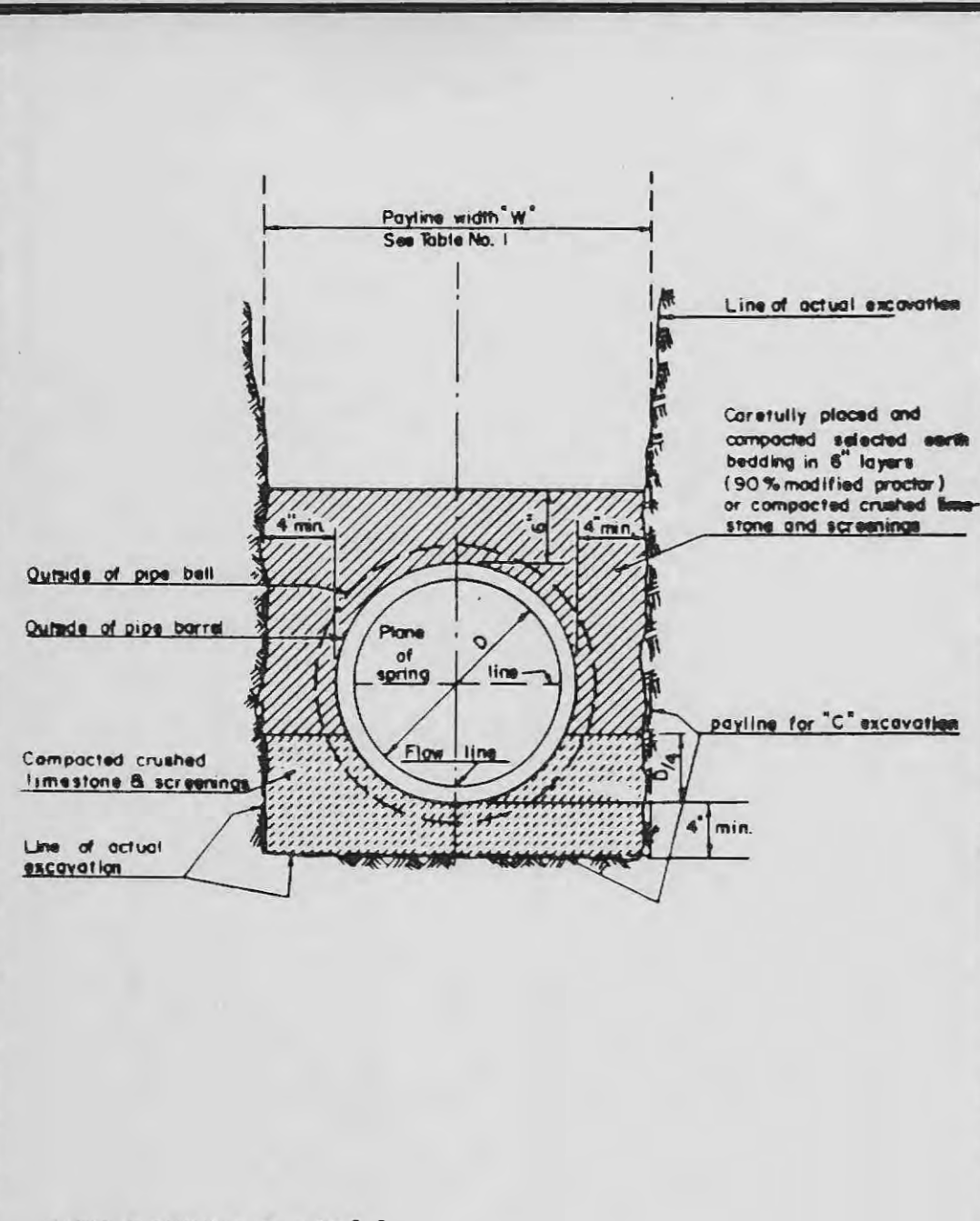
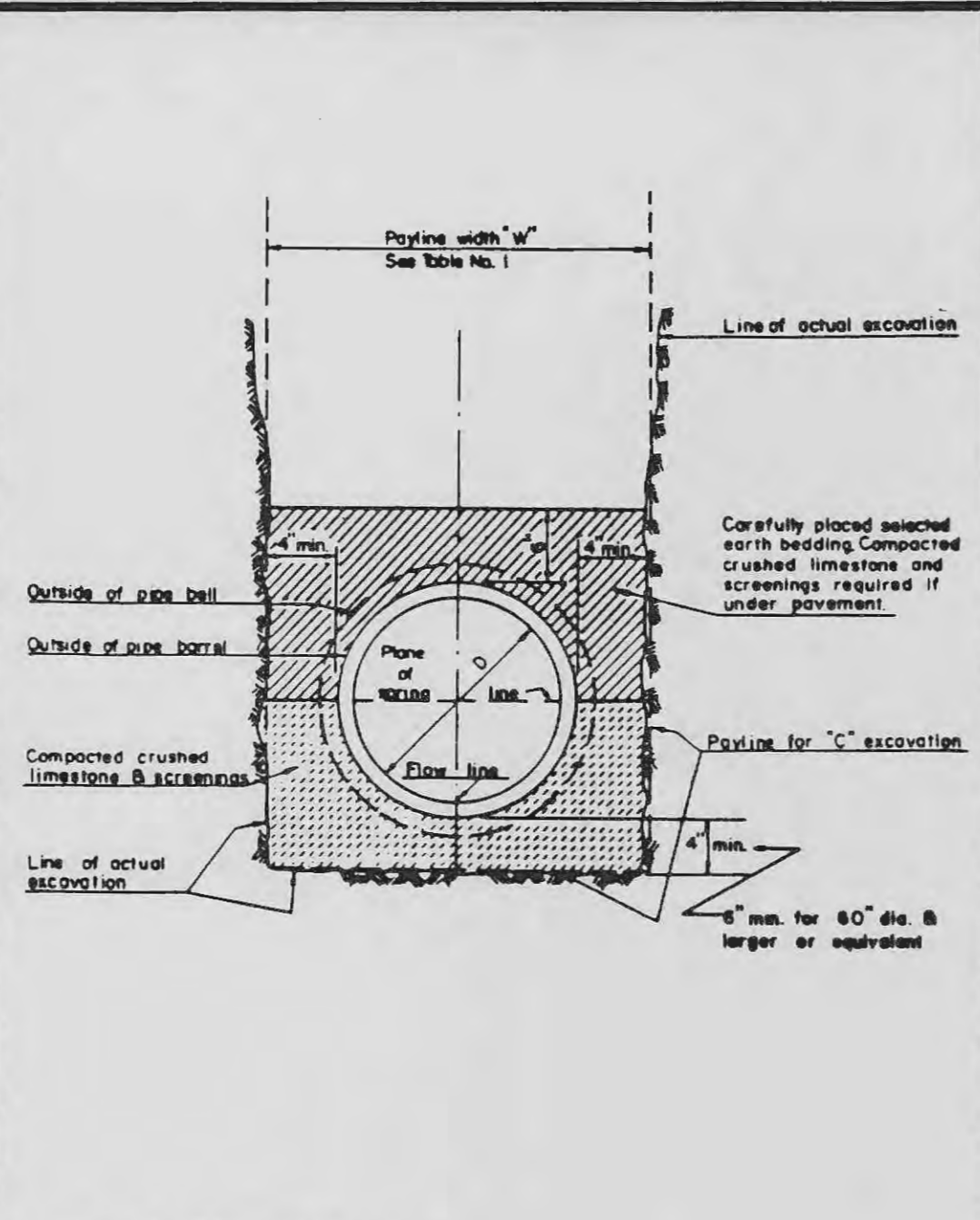


ROUND PIPE				HORIZONTAL ELLIPTICAL PIPE			
Inside Diameter of Pipe (Inches)	Payline Width of Trench (Inches)	Payline Width of Trench (Feet)	Pay-volumes cu. ft. per ft. of Pipe	Inside Dimensions of Pipe (Inches)	Payline Width of Trench (Inches)	Payline Width of Trench (Feet)	Pay-volumes cu. ft. per ft. of Pipe
4	28	2.33	3.20				
6	28	2.33	3.46				
8	28	2.33	3.70				
10	28	2.33	3.86				
12	28	2.33	3.98				
15	32	2.67	4.89				
18	35	2.92	5.83	14 x 23	41	3.42	5.94
21	39	3.25	6.61				
24	42	3.50	7.39	19 x 30	49	4.08	7.68
27	45	3.75	8.18	22 x 34	53	4.42	8.61
30	49	4.08	9.30	24 x 38	58	4.83	9.70
33	53	4.42	10.53	27 x 42	62	5.17	10.71
36	56	4.67	11.43	29 x 45	66	5.50	11.72
39	DISCONTINUED						
42	63	5.25	13.38	34 x 53	75	6.25	14.05
48	70	5.83	15.67	38 x 60	83	6.92	16.18
54	77	6.42	18.15	43 x 68	92	7.67	18.81
60	84	7.00	20.73	48 x 76	101	8.42	21.58
66	91	7.58	23.45	53 x 83	109	9.08	24.30
72	98	8.17	26.37	58 x 91	118	9.83	27.45
78	105	8.75	29.39	63 x 98	126	10.50	30.50
84	112	9.33	32.57	68 x 106	135	11.25	33.91
90	119	9.92	35.90	72 x 113	143	11.92	36.99
96	126	10.50	39.37	77 x 121	152	12.67	40.68
102	133	11.08	42.99	82 x 128	160	13.33	44.46
108	140	11.67	46.75	87 x 136	168	14.00	47.79
114	147	12.25	50.66	92 x 143	176	14.67	51.70
120	154	12.83	54.72	97 x 151	185	15.42	56.01
126	161	13.42	58.92				
132	168	14.00	63.27	108 x 166	202	16.83	64.48
144	182	15.17	72.40	118 x 180	218	18.17	73.58

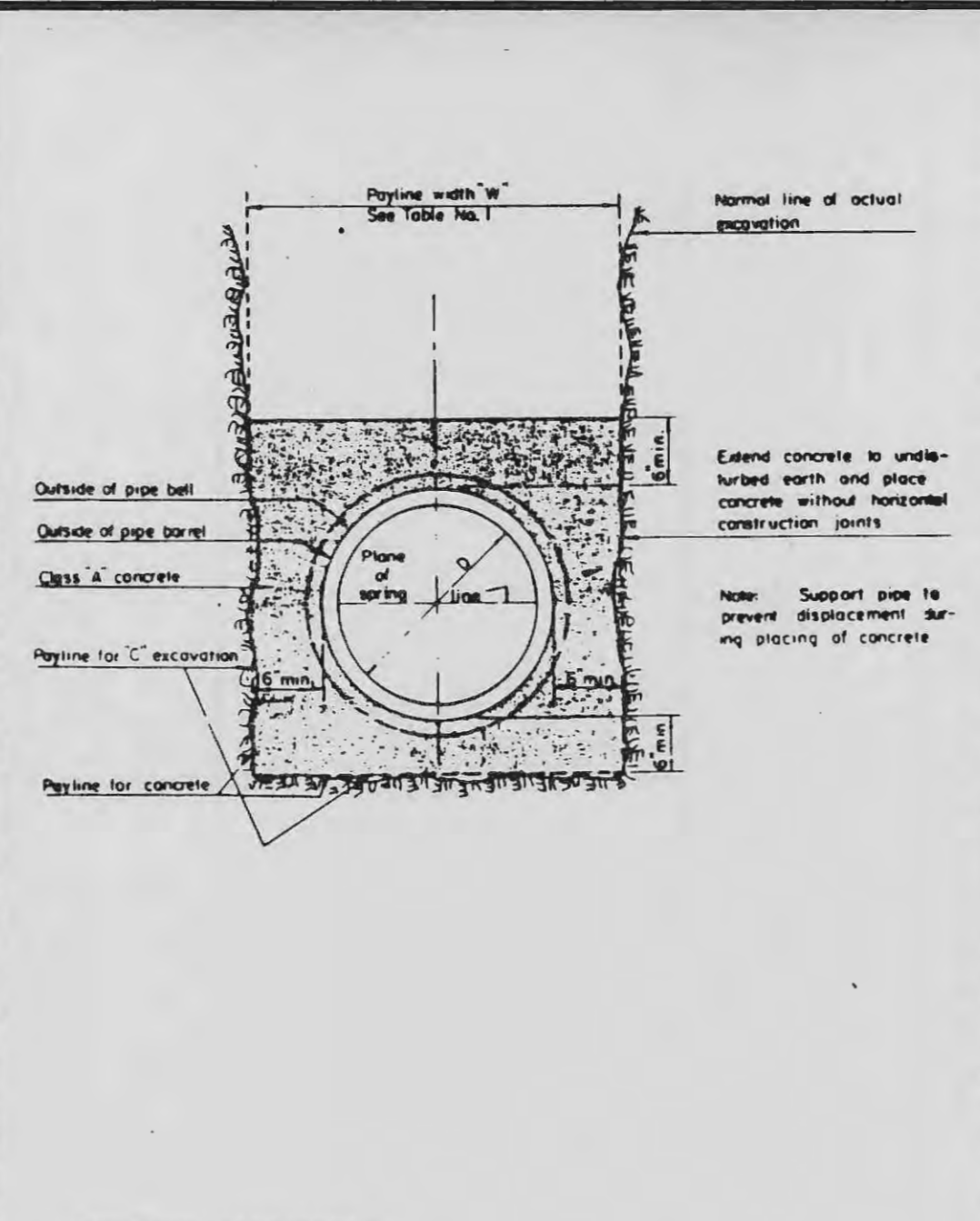
TABLE NO. 1
PAYLINE WIDTHS OF TRENCH AND
PAY-QUANTITIES OF CONCRETE



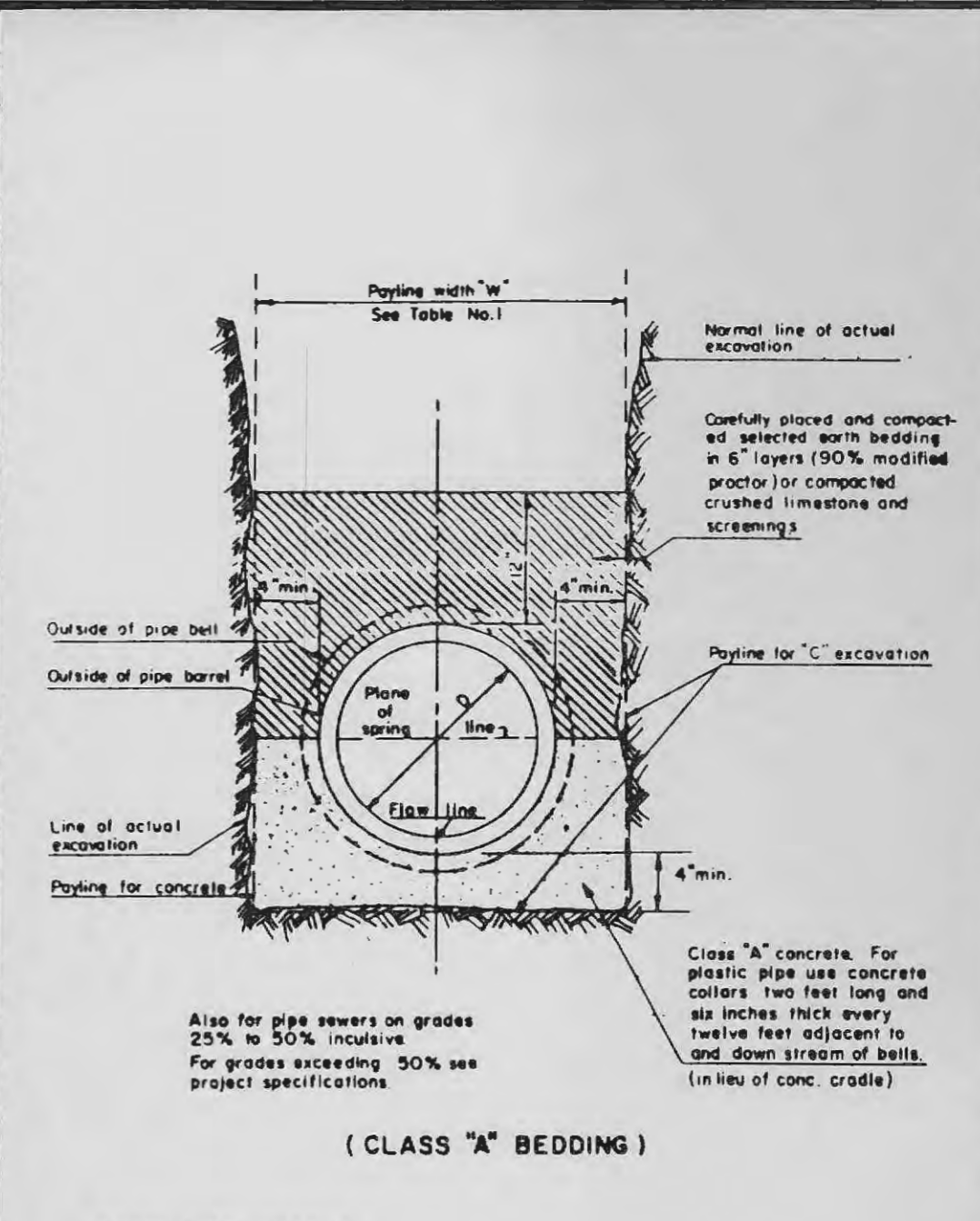
PIPE BEDDING CLASS "C"
(FOR ALL PIPE EXCEPT
REINFORCED CONCRETE PIPE)



PIPE BEDDING CLASS "C"
(MODIFIED FOR REINFORCED
CONCRETE PIPE)



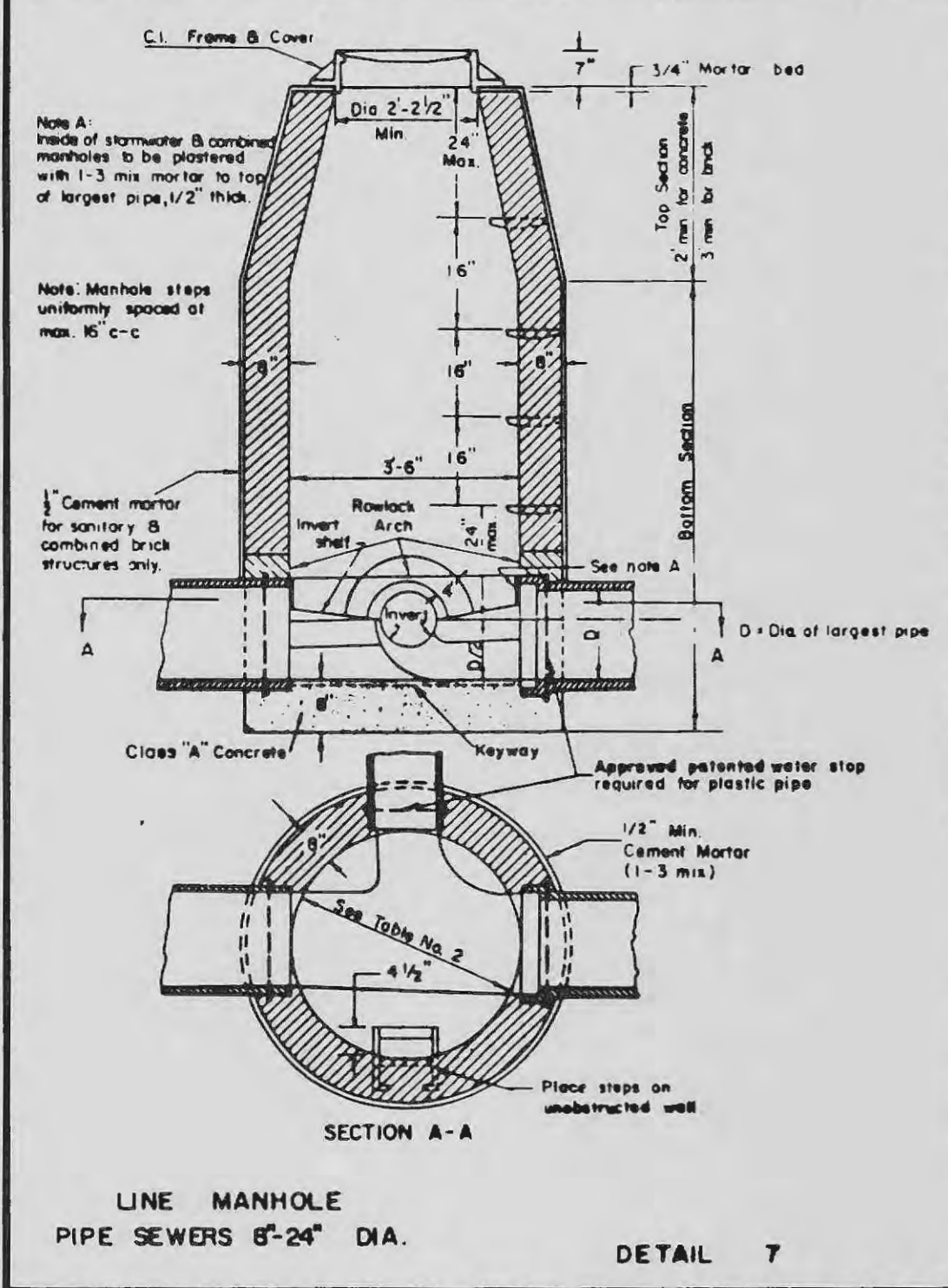
CONCRETE ENCASEMENT



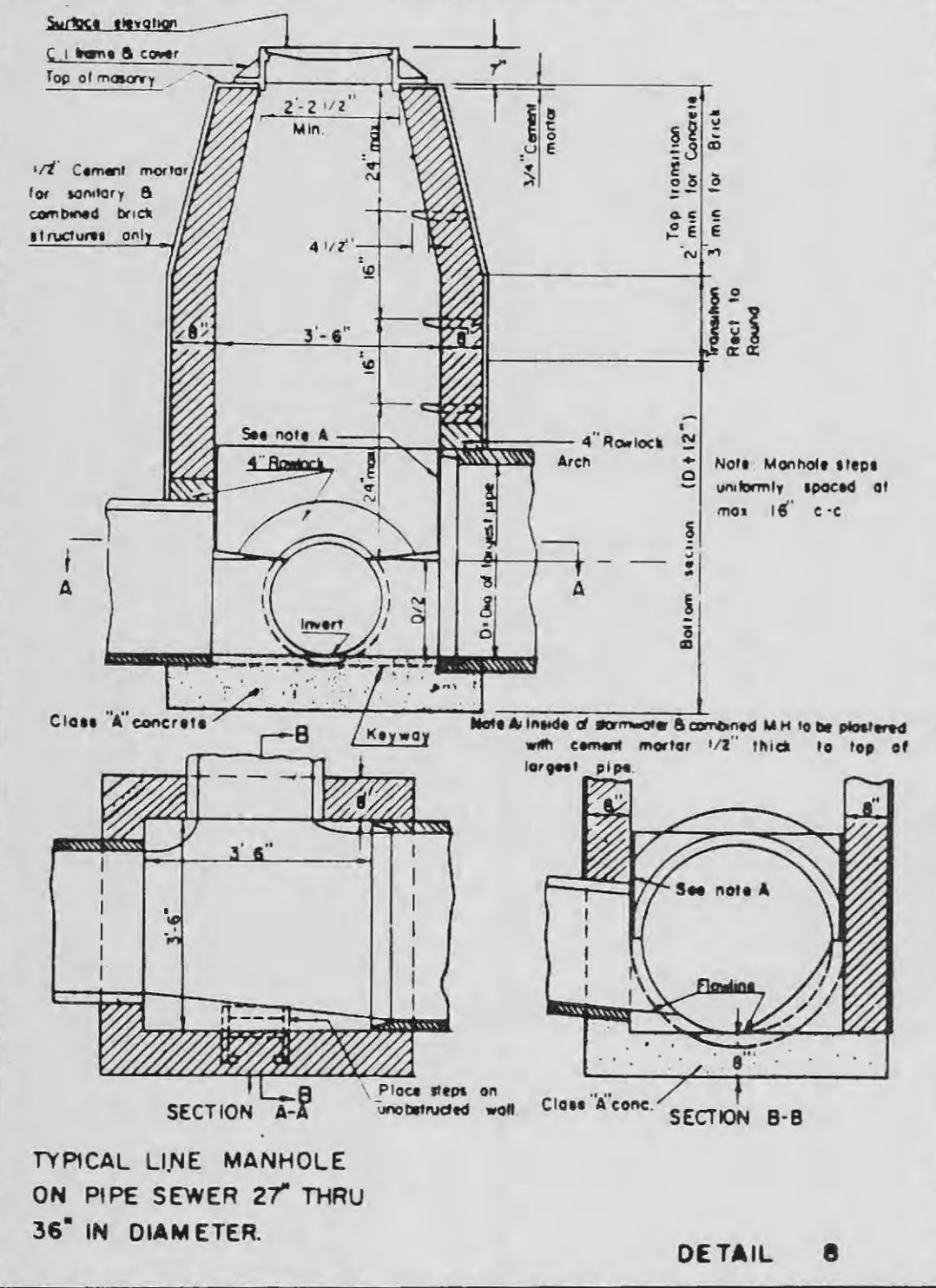
CONCRETE CRADLE

Section of Manhole	Dimension
Top	Upper 2'-2 1/2" Dia.
Transition	Lower 3'-6" Dia.
Bottom Section	8" thru 24" Dia. Pipe 3'-6" Dia.
Bottom Section	27" thru 36" Dia. Pipe 3'-6" Square

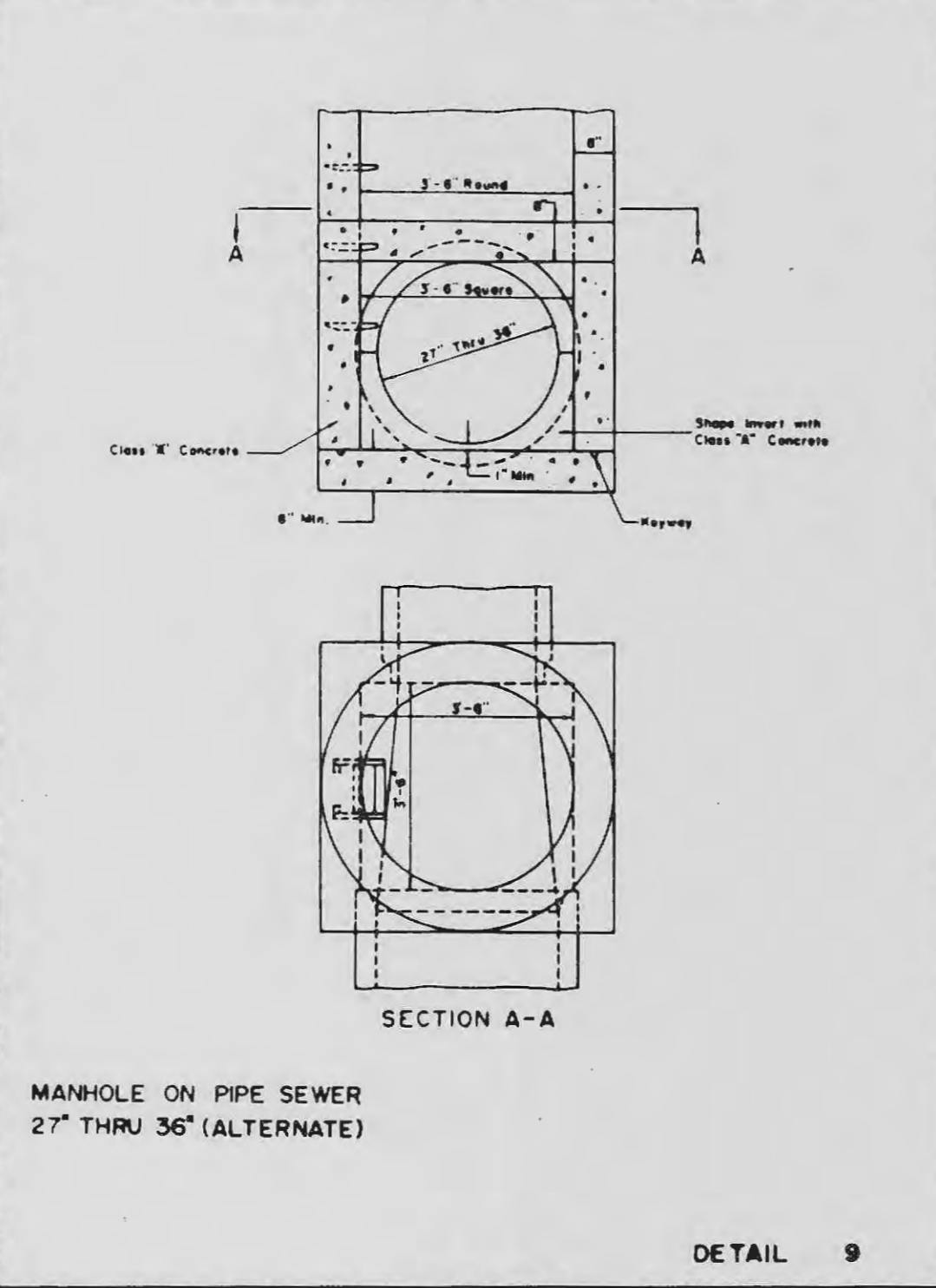
TABLE NO. 2
STANDARD MANHOLE DIMENSIONS



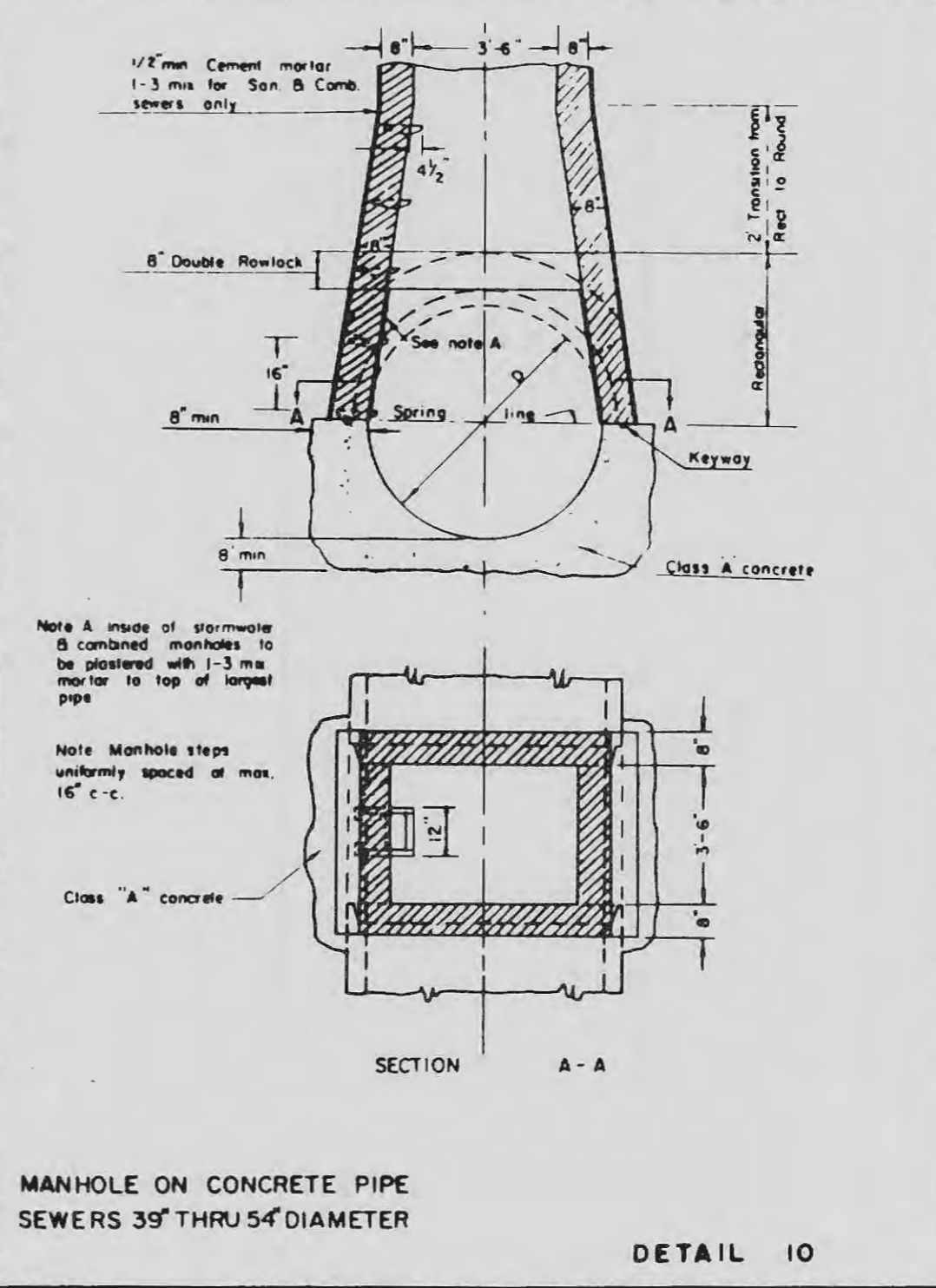
LINE MANHOLE
PIPE SEWERS 6" - 24" DIA.



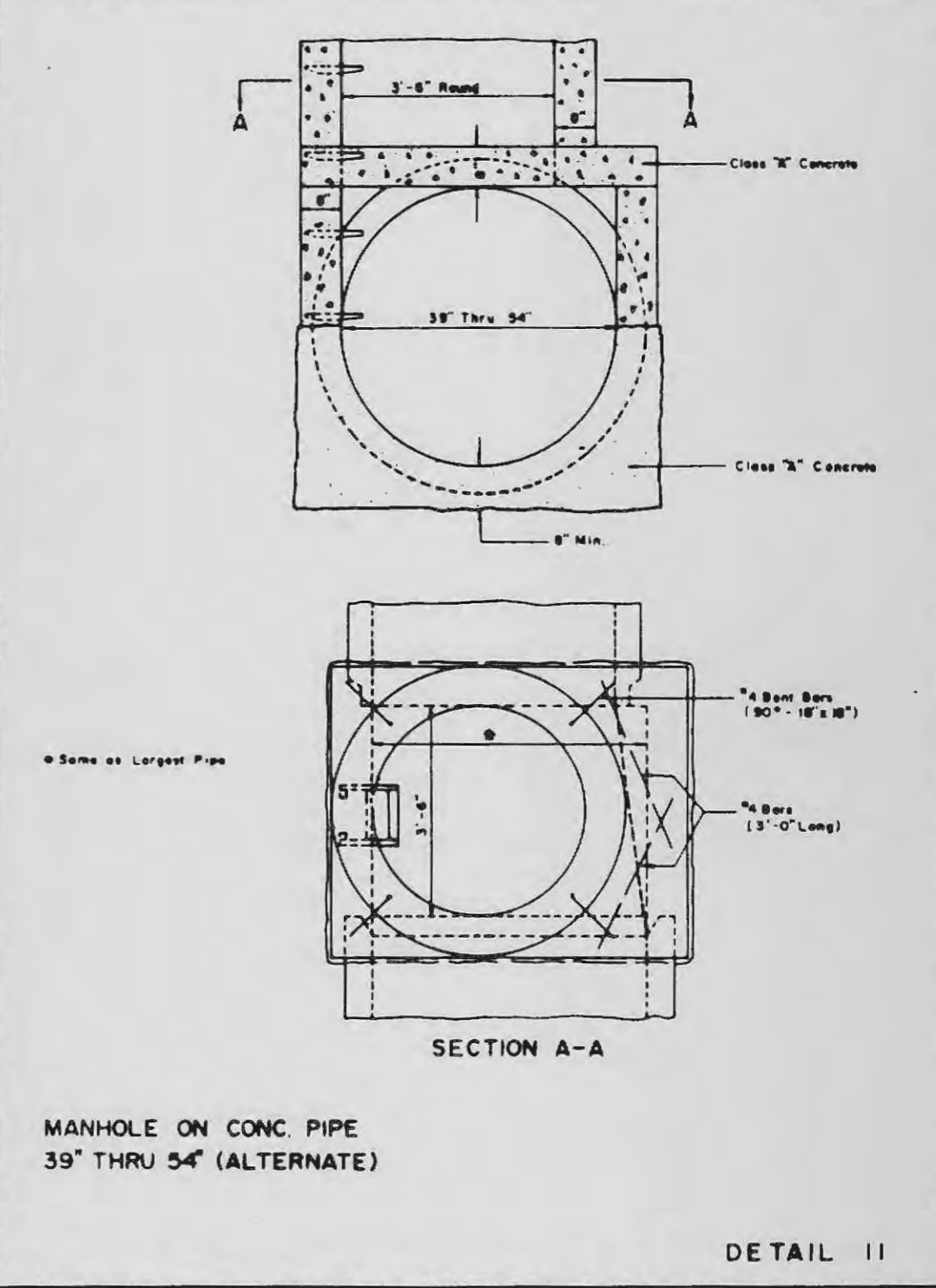
TYPICAL LINE MANHOLE
ON PIPE SEWER 27" THRU
36" IN DIAMETER.



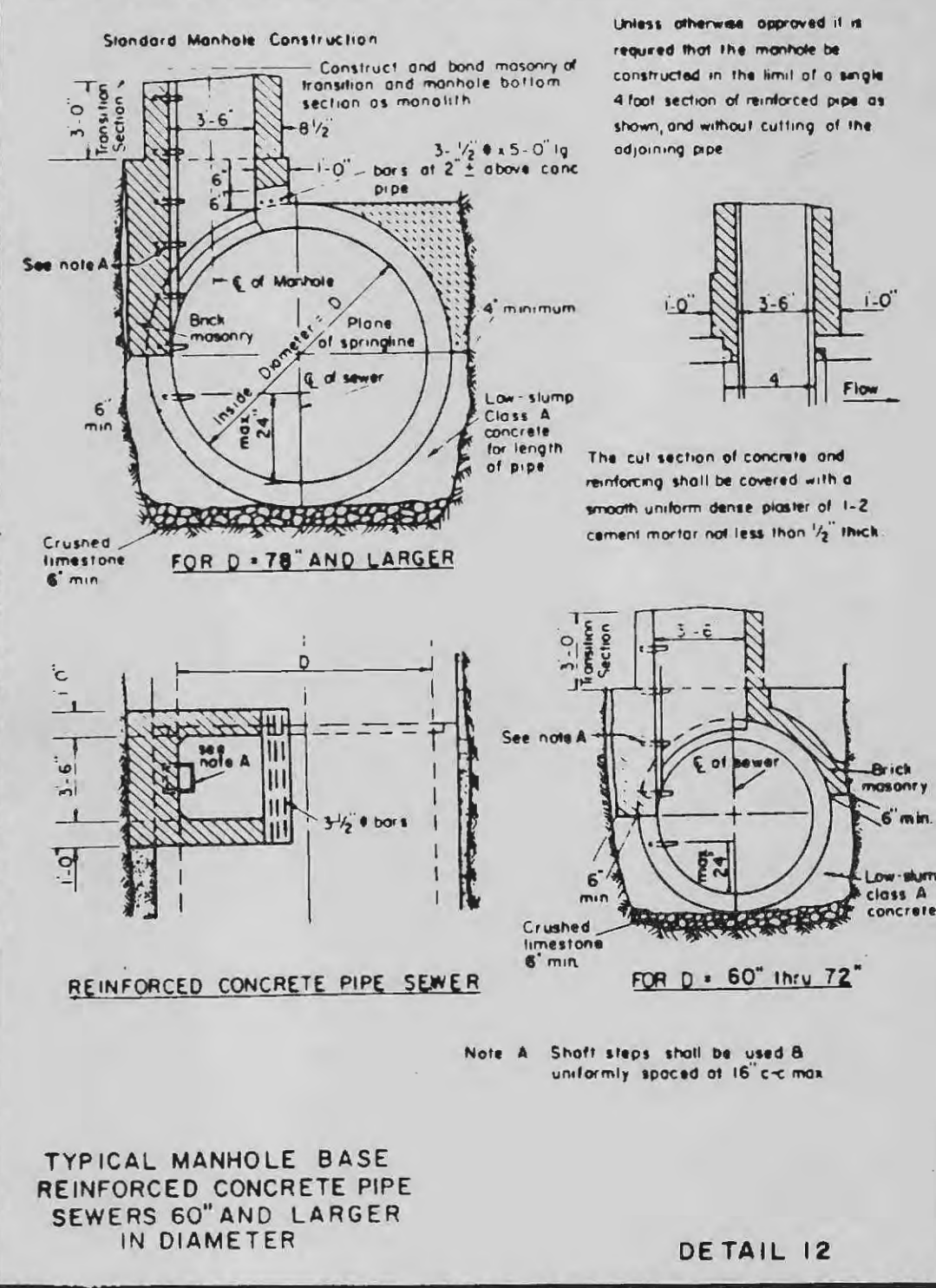
MANHOLE ON PIPE SEWER
27" THRU 36" (ALTERNATE)



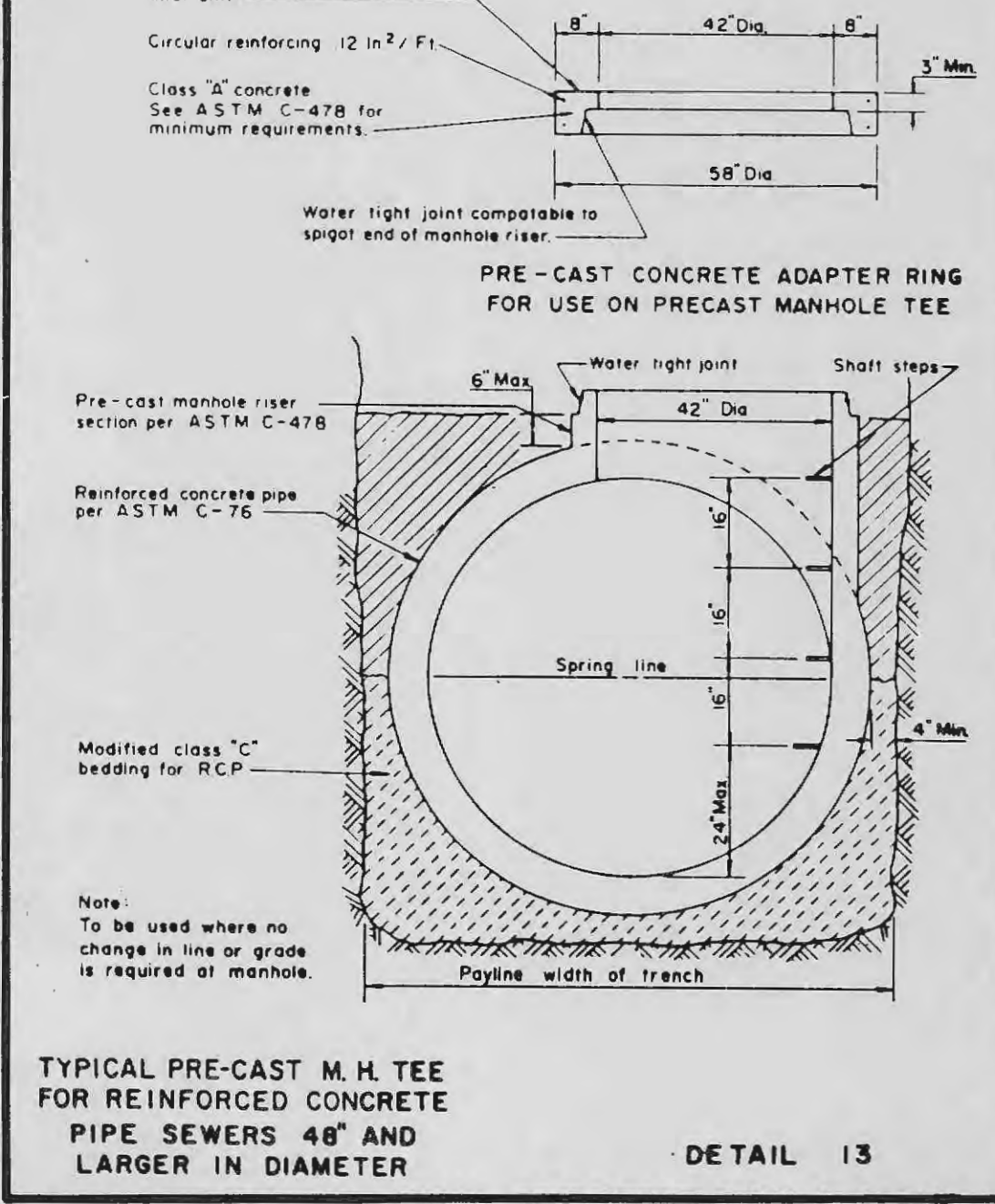
MANHOLE ON CONCRETE PIPE
SEWERS 39" THRU 54" DIAMETER



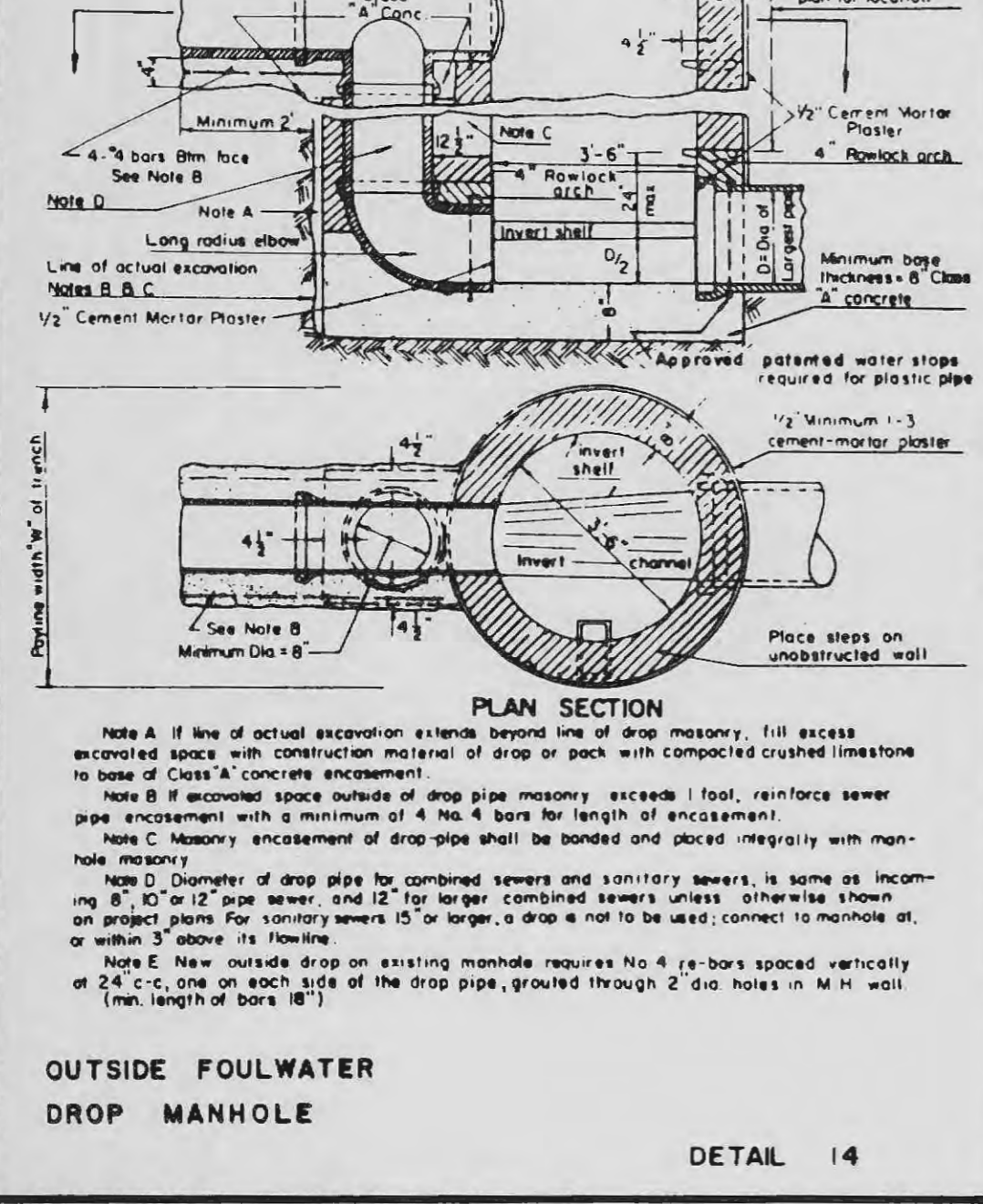
MANHOLE ON CONC. PIPE
39" THRU 54" (ALTERNATE)



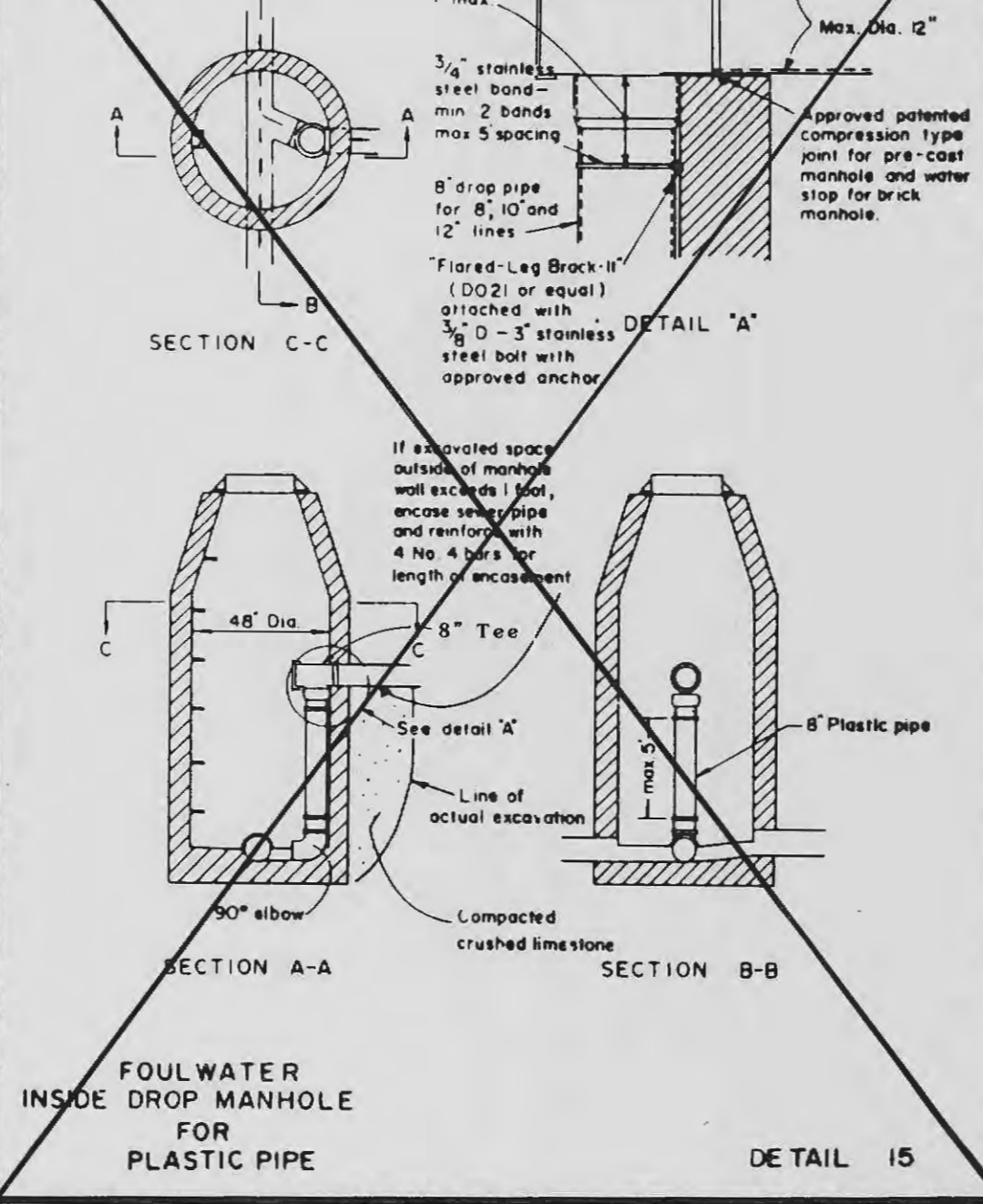
TYPICAL MANHOLE BASE
REINFORCED CONCRETE PIPE
SEWERS 60" AND LARGER
IN DIAMETER



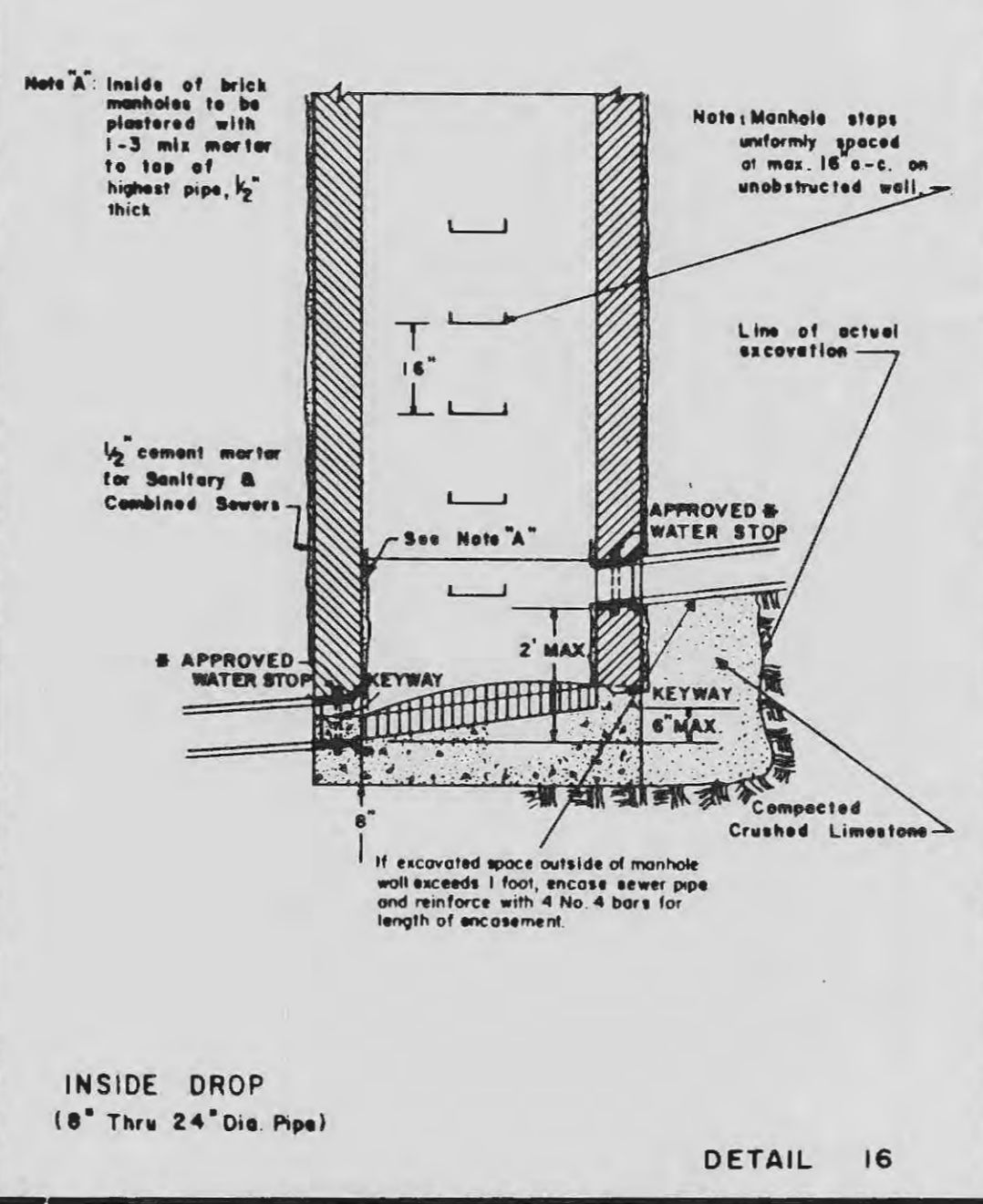
TYPICAL PRE-CAST M. H. TEE
FOR REINFORCED CONCRETE
PIPE SEWERS 48" AND
LARGER IN DIAMETER



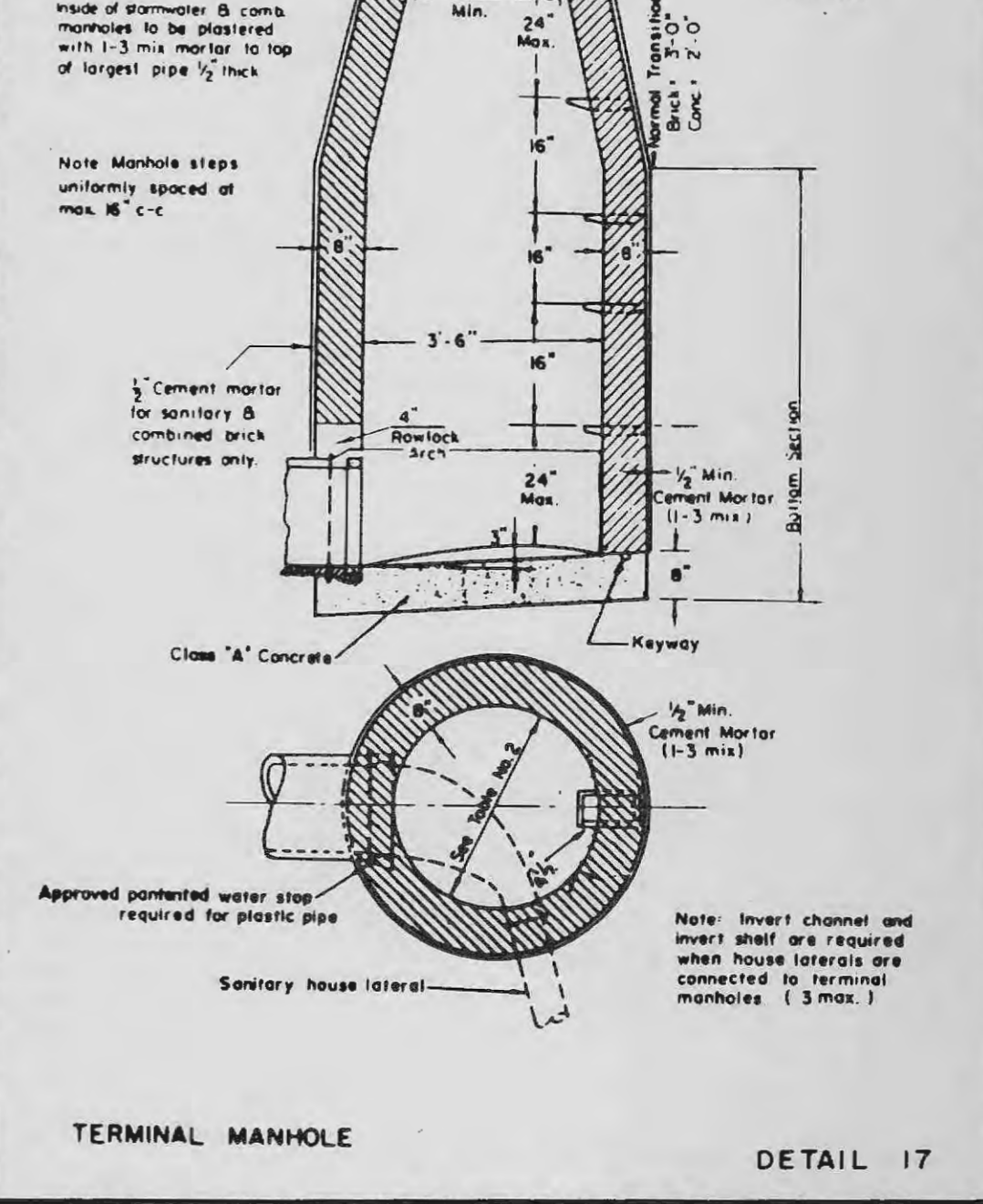
OUTSIDE FOULWATER
DROP MANHOLE



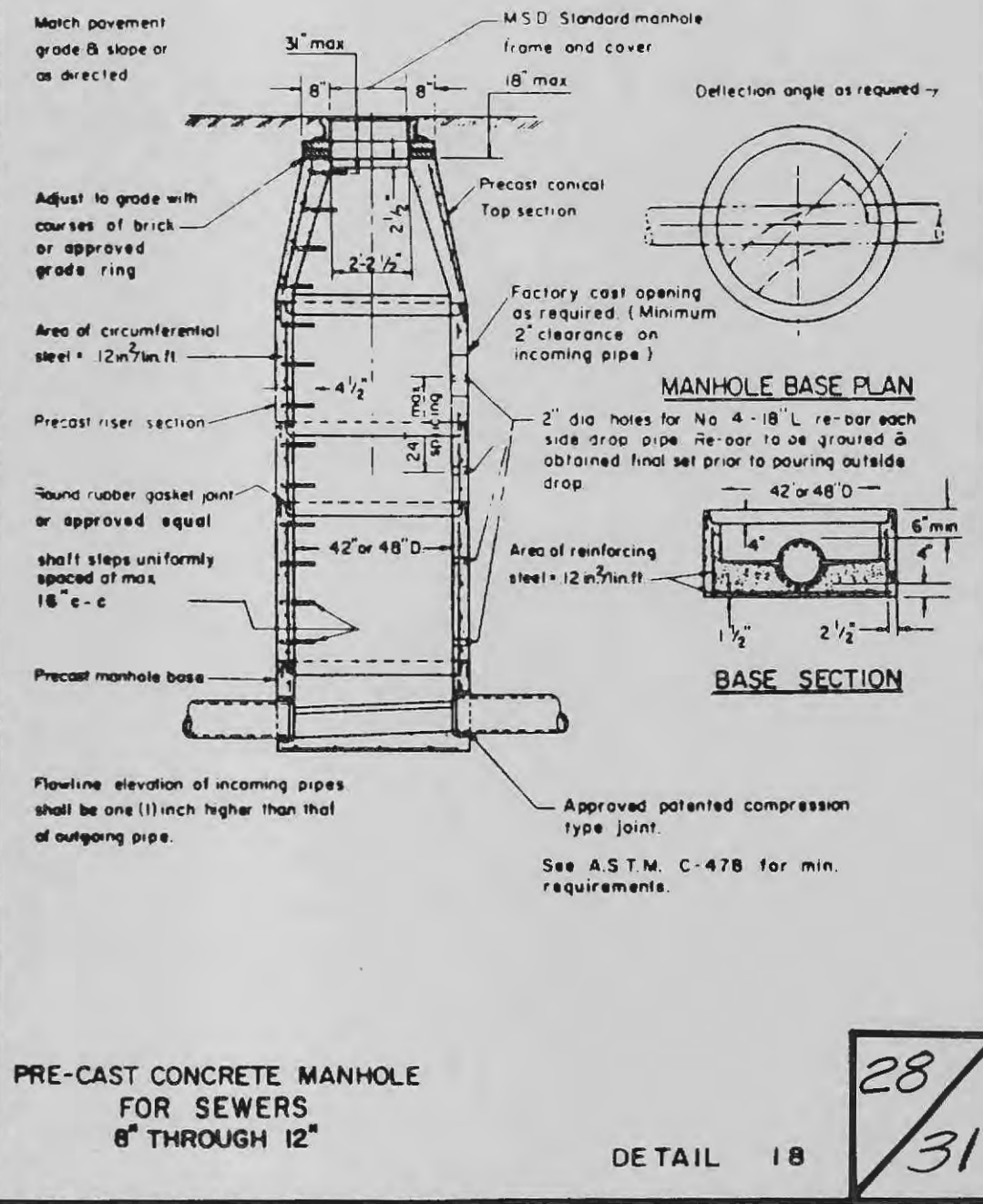
FOULWATER INSIDE DROP
MANHOLE FOR
PLASTIC PIPE



INSIDE DROP
(6" Thru 24" Dia. Pipe)



TERMINAL MANHOLE



PRE-CAST CONCRETE MANHOLE
FOR SEWERS 6" THROUGH 12"