

2. Loosen rear pressure plate with nut just

3. Check to be sure all bolt heads are facing

<u>not</u> remove links if extra slack exists.

NOTE: On smaller diameter pipe, links may need to

4. Slide belt assembly into annular space. For

larger size belts, start inserting LINK-SEAL® modular seal assembly at the 6 o'clock

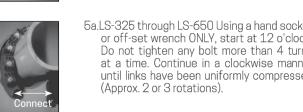
position and work both sides up toward the 12 o'clock position in the annular space.

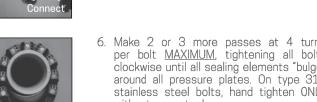
the installer. Extra slack or sag is normal. Do

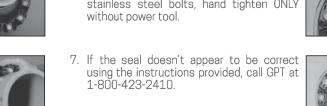
ends of belt around the pipe.

enough so links move freely. Connect both

socket allen head or off-set wrench ON start at 12 o'clock. Do not tighten any bol more than 4 turns at a time. Continue in a clockwise manner until links have been uniformly compressed. (Approx. 2 or 3





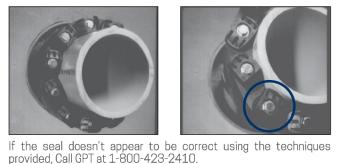


Installation Notes: The LINK-SEAL® modular seal bolt heads are usually recessed below the wall opening or the edge of casing pipe and therefore a socket or offset wrench must be used.

LINK-SEAL® Modular Seal - Do's

be stretched.

- 1. Make sure pipe is centered. 2. Install the belt with the pressure plates evenly spaced. 3. Install the exact number of links indicated in sizing charts. 4. Check to make sure pipe is supported properly during backfill
- support the weight of the pipe. 5. Make sure seal assembly and pipe surfaces are free from
- 6. For tight fits, use non-polluting liquid detergent to assist



ALWAYS WEAR PPE WHEN USING LINK-SEAL® MODULAR SEALS LS-650

improvement store. LINK-SEAL® Model LS-300, LS-315 LS-325, LS-340, LS-360 LS-400, LS-410, LS-425, LS-475 LS-500, LS-525, LS-575 LS-615

LINK-SEAL* Modular Seal - Don'ts

- 1. Don't Install the belt with the pressure plates aimed in irregular directions. (Staggered)
- 2. Don't Install LINK-SEAL® modular seals where weld-beads or other irregular surfaces exist without consideration of the operations. **NOTE**: LINK-SEAL® modular seals are not intended to

 3. Don't torque each bolt completely before moving on to the next. sealing requirements.
 - 4. Don't use high speed power tools (450 rpm or more) 5. Do not use power tools on LINK-SEAL* modular seal 316 stainless 6. Don't use grease installing LINK-SEAL® modular seals.
 - **Hand Tools:** Review provided chart below. (Tools not provided.) Tools can be purchased from hardware store, auto parts store, or home



