

1. CLEAN AND DRY BOTH INSIDE THE SADDLE WYE SURFACE AND PIPE SURFACE TO BE SOLVENT CEMENTED. 2. IMPORTANT: APPLY A LIBERAL, HEAVY COAT OF ONE-STEP SOLVENT CEMENT TO THE INSIDE SURFACE OF THE SADDLE WYE AND TO THE EXTERIOR WELDING SURFACE TO THE PIPE.

3. WITHOUT DELAY, MATE THE SURFACES AND STRAP DOWN TIGHTLY. A BEAD OF SOLVENT SHOULD APPEAR AFTER THE SADDLE HAS BEEN STRAPPED DOWN TIGHTLY.

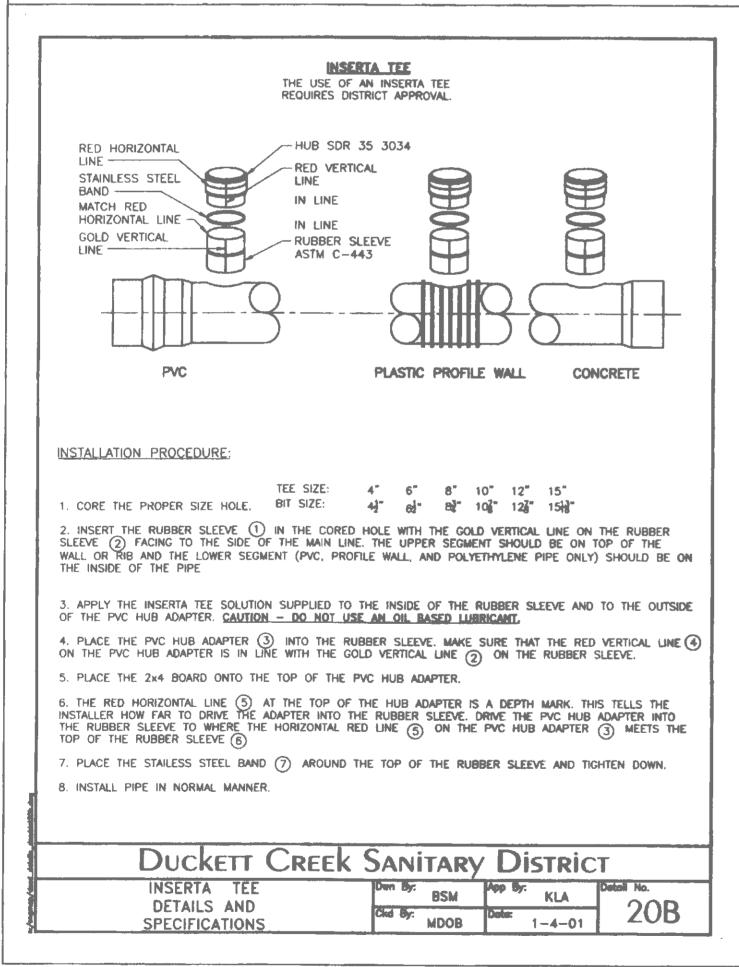
4. USING A RAG OR PAPER TOWEL, WIPE BEAD AND ANY EXCESS SOLVENT CEMENT OFF PIPE AND SADDLE. 5. ALLOW 30-60 MINUTES FOR SET-UP TIME BEFORE BACKFILLING. CURE TIME DEPENDS ON SIZE FIT OF MATERIALS BEING INSTALLED AND VARIOUS COLD DAMP CONDITIONS.

6. DISCARD OLD SOLVENT IF IT BECOME JELLED OR LUMPY. 7. A CLEAN, DRY BEDDING MATERIAL IS REQUIRED AROUND THE COMPLETED CONNECTION BEFORE BACKFILLING. THE BEDDING MATERIAL SHOULD BE ONE OF THE FOLLOWING.

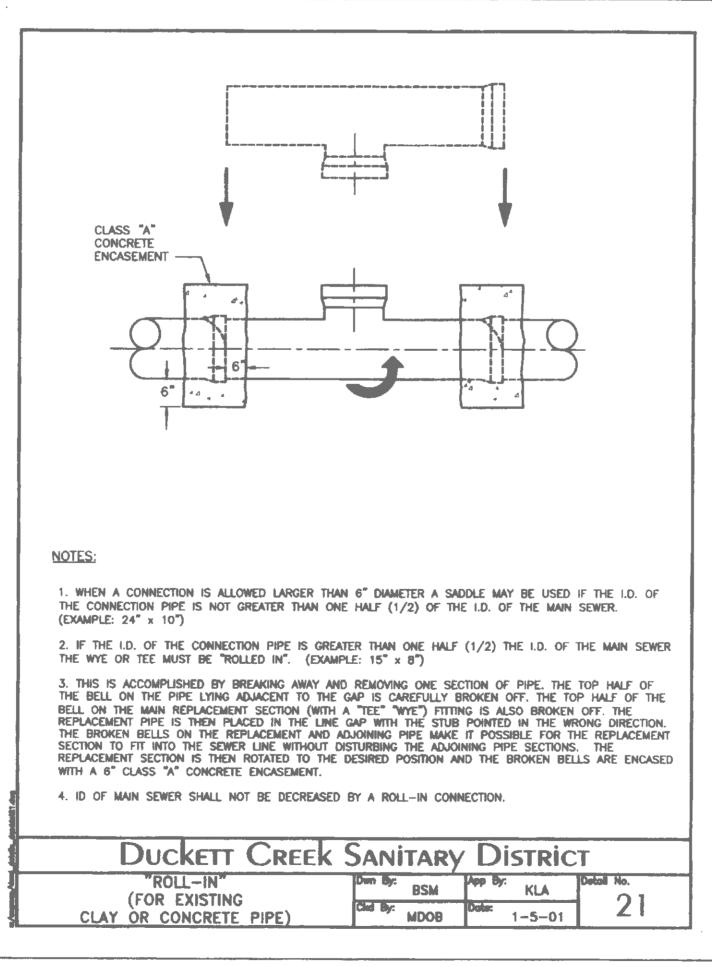
B. "PRE-MIX" CONCRETE.

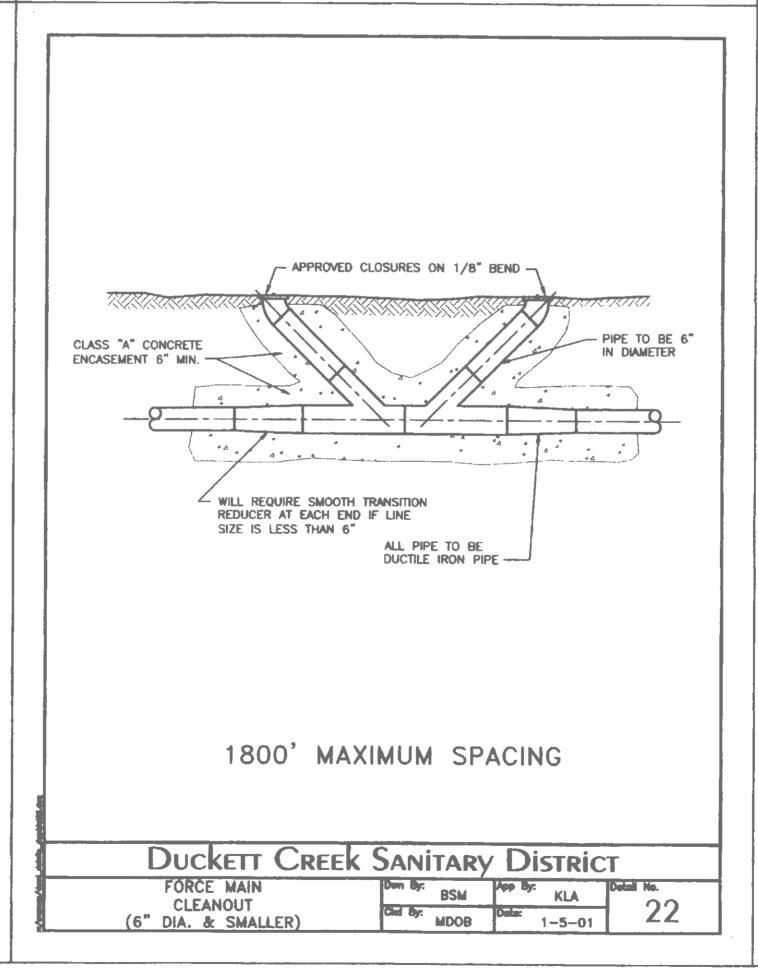
C. DCSD APPROVED BEDDING FOR SANITARY SEWERS.

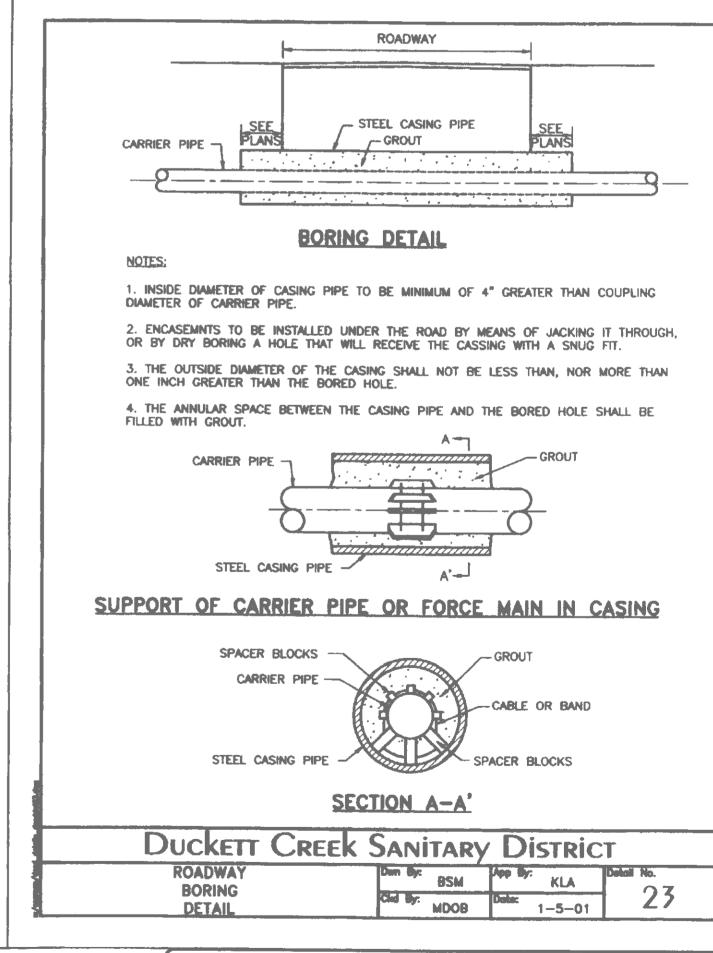
Duckett Creek Sanitary District 8" & LARGER CONNECTION TO PLASTIC MAIN MDOB

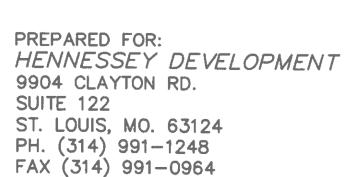


CITY OF O'FALLON FILE NO. 3101.01











SOUTHERNSIDE APARTMENTS

SANITARY SEWER DETAILS



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